



2025/2026  
**NATURE  
IN ITS FINEST  
FORM.**



2025/2026

# NATURE IN ITS FINEST FORM.



## NATURESSE STANDS FOR

- ✓ *fast-growing renewable raw materials*
- ✓ *biodegradable*
- ✓ *climate-friendly*

Visit us online:

***naturesse.com***

# ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

**These 120 pages you're holding in your hand are filled with well over 700 perfect solutions from nature.** The whole naturese range is made entirely of renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste, while others are based on plants grown in the agricultural and forestry sectors, such as fast-growing bamboo. The raw materials used are 100 percent natural and biodegradable in accordance with EN 13432. All products developed from them are plastic-free, conserve finite fossil resources, feature impressive design quality and

offer excellent functionality. **Moreover, we offset our emissions by making a substantial annual contribution to the global net zero target.** Find out more on page 12.

Our main catalogue gives you an overview of our standard products made from seven raw material groups – all of which are in stock and available immediately. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



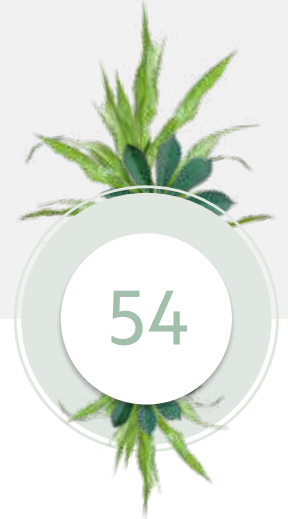
PALM LEAF



SUGAR CANE



PLA



Also discover our  
**SUPLESSE  
 RANGE.**  
 Further information  
 on page 119.

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CPLA

CELLULOSE / WOOD

BAMBOO

MATER-BI



# THE NATURESSE PROMISE

«**Nature in its finest form**» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which came into force in the EU in 2021, for nearly 20 years now. With a complete, comprehensive range of well over 700 permanently

available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the earth's finite resources and reduce the amount of plastic waste – which of course works best with 100 percent biodegradable materials from rapidly renewable resources.





We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturesse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.

All products are  
**BIO-  
DEGRADABLE**



# OVERVIEWS FOR QUICK RESULTS

## THE RIGHT RAW MATERIAL FOR YOUR APPLICATIONS

	 MIN	 MAX			Greasy application	Liquid application
PALM LEAF	-25	+220	✓	✓	✓	✓
SUGAR CANE	-25	+200	✓ WITH PAN LINER	✓	✓	✓
SUGAR CANE BIO-LAMINATED	-25	+200	✓	✓	✓	✓
PLA	-18	+40	✗	✗	✓	✓
CPLA	-18	+85	✗	✗	✓	✓
CELLULOSE	-25	+85	✗	✓	✓	✓
WOOD	-18	+70	✗	✗	✓	✓
BAMBOO	-25	+85	✗	✓	✓	✓
MATER-BI	-18	+40	✗	✗	✗	✗

## OUR ICONS EXPLAINED

If trays are sealable or items imprintable, this is indicated by the relevant symbol.



**Sealable**



**Customized print**



## THE RIGHT LID FOR EVERY APPLICATION

As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.



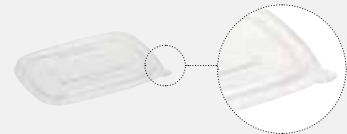
### COLD APPLICATIONS MADE OF PLA

**Application:** -18 to +40 degrees

**Colour:** transparent

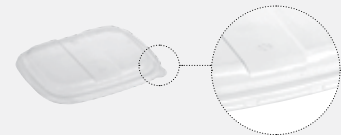
TYPE 1

**PLA lid, transport-friendly**  
with notch



TYPE 2

**PLA lid, transport-friendly**  
with notch and recess for wrapper



### COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

**Application:** -25 to +200 degrees

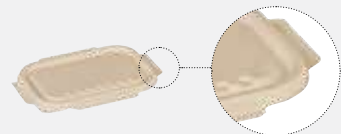
**Properties:** microwave-safe, insulated

**Colour:** white or natural



TYPE 3

**Sugar cane lid, transport-friendly**  
with patented napac wing locking system



### COLD AND HOT APPLICATIONS, MADE OF KRAFT

**Application:** -25 to +85 degrees

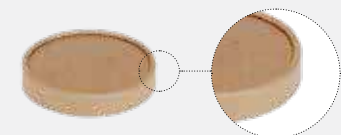
**Properties:** microwave-safe, insulated

**Colour:** brown



TYPE 4

**Kraft lid, transport-friendly**  
with SnapOn lid and steam vent



# OUR CERTIFICATIONS

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 113.



EN13432

**Biodegradable  
to DIN EN 13432**



**Certified  
food-safe**



**Fair  
working conditions**



**From sustainable  
forestry**



**Dishwasher-safe  
to DIN EN 12875**

**pacovis  
pro climate**



**BOWL DEEP, PALM LEAF**

*Item no. 10759, page 20*

**PLATE SQUARE,  
PALM LEAF**

*Item no. 5040,  
page 21*

**DIP-DISH,  
PALM LEAF**

*Item no. 18852,  
page 24*

**CHAMPAGNE GLAS SUP, PLA**

*Item no. 36773, page 57*

**DIP-DISH,  
KRAFT**

*Item no. 21611,  
page 81*

**FOOD CONTAINER  
DELI, PLA**

*Item no. 16404, page 64*

**BOWL NATURAL,  
BIO-LAMINATED,  
SUGAR CANE  
WITH LID PLA**

*Item no. 20982/17491,  
page 44*



**DOMED LID, CPLA**  
*Item no. 19073, page 70*

**BOWL AND DIP  
RECTANGULAR, KRAFT**  
*Item no. 22142/22869, page 91*

**CUTLERY PAPER**  
*Item no. 22037/22038,  
page 76*



# pacovis pro climate

## «CLIMATE-NEUTRAL» AND CLIMATE NEUTRAL

We have been dealing intensively with the topic of sustainability for more than 20 years, constantly looking for realisable improvements and questioning existing regulations. Our own commitment with respect to climate neutrality is also subject to verification: do the certificates awarded to us for our involvement in climate projects really represent genuine compensation for our activities? Or are we simply engaging in a form of «greenwashing»?

We have thought about this, investigated the matter in more detail and come to the conclusion that «climate-neutral» does not necessarily equate to «climate neutral». We therefore took the step of cancelling our «climate-neutral» licence at the end of 2023. Although the so-called climate projects off-

set the carbon footprint of companies, they fail to provide motivation for them to contribute to the global net-zero target as formulated in the resolution of the 2015 climate conference in Paris.

We are convinced that we have found a better way that lives up to the Paris Agreement: emitted CO<sub>2</sub> should not be offset by saving CO<sub>2</sub> in other areas. As a company, we should instead invest directly in climate protection. And it was also with these considerations in mind that we created Pacovis pro climate. Our investments in our own fund, which we top up every year, are an important part of this. This money can be used to support climate projects that meet our criteria and which are reviewed by independent third parties.

## THE STRINGENT CRITERIA OF OUR CLIMATE PROJECTS

### **Additionality**

The project would not be possible without the additional financial support.

### **Factoring in carbon leakage**

The project does not generate any emissions outside its direct sphere of influence.

### **Exclusion of double counting**

The climate impact of the project is not offset twice.

### **Verifiability and permanence of the impact**

The project outcome is verifiable and the climate impact is stable for years to come.

### **Sustainability**

The project has no negative impact on social and ecological issues.

### **Conservative quantification**

The project's emission reductions should be calculated conservatively and overestimates avoided.

## OUR FIRST CLIMATE PROJECT: DISTRICT HEATING FOR SWISS HOUSEHOLDS

Agro Energie Schwyz AG saves greenhouse gas emissions with centrally generated heat drawn from a wood-fired power plant and biogas plant.

Since 2021, the project has not received any federal subsidies for the emissions saved. Unprofitable connections can no longer be linked to the district heating grid.

Pacovis AG is stepping in here and supporting the existing connections from the offsetting project until the end of their service life (15 years).



**Read more about the supported climate projects.**



**COLD DRINKS CUP, PLA**  
*Item no. 24434, page 58*


**FORK REUSABLE, CPLA**  
*Item no. 23133, page 69*

**NAPKIN PRINTED, WHITE**

*Item no. 7747, page 83*

**PLATE, SUGAR CANE**

*Item no. 5015, page 33*

A close-up photograph of several green palm fronds. The leaves are covered in numerous clear water droplets of various sizes, which catch the light and create bright highlights. The fronds are arranged in a fan-like pattern, radiating from the bottom left towards the top right. The overall color palette is a range of greens, from deep forest green to bright, almost yellow-green where the light hits the droplets.

P A L M L E A F



## TABLEWEAR THAT FALLS FROM THE SKY

When the leaves of the betel nut palm fall to the ground themselves, we know that they are now ready to start their second life, which will see them reborn as disposable tableware. Our bowls, plates, dishes and platters made from palm leaves are garden compostable and 100 percent biodegradable. They are climate-friendly and are produced locally by workers who enjoy guaranteed fair conditions (certified in accordance with SA 8000, the strict standard for social responsibility).

*Palm leaf*  
**A GIFT FROM NATURE**



**01**

*Raw material  
betel palm*



**02**

*Dried palm  
leaf sheath*



**03**

*Finished product*

Sustainability is a tradition in the village of **Bantwala Taluk** in south-west India. Here, the betel nut palm has been grown for years as part of a system of mixed cultivation, which protects the soil and ensures that agriculture will also be able to feed future generations. In addition to the nut, which gives the betel nut palm its name, the tree provides a **waste product that literally falls from the sky and can be further processed**: the leaves of the palm fall to the ground as soon as they are almost dry. Rather than leaving this waste material unused, the leaves are hygienically cleansed with fresh spring water and then transformed into disposable tableware directly on site.

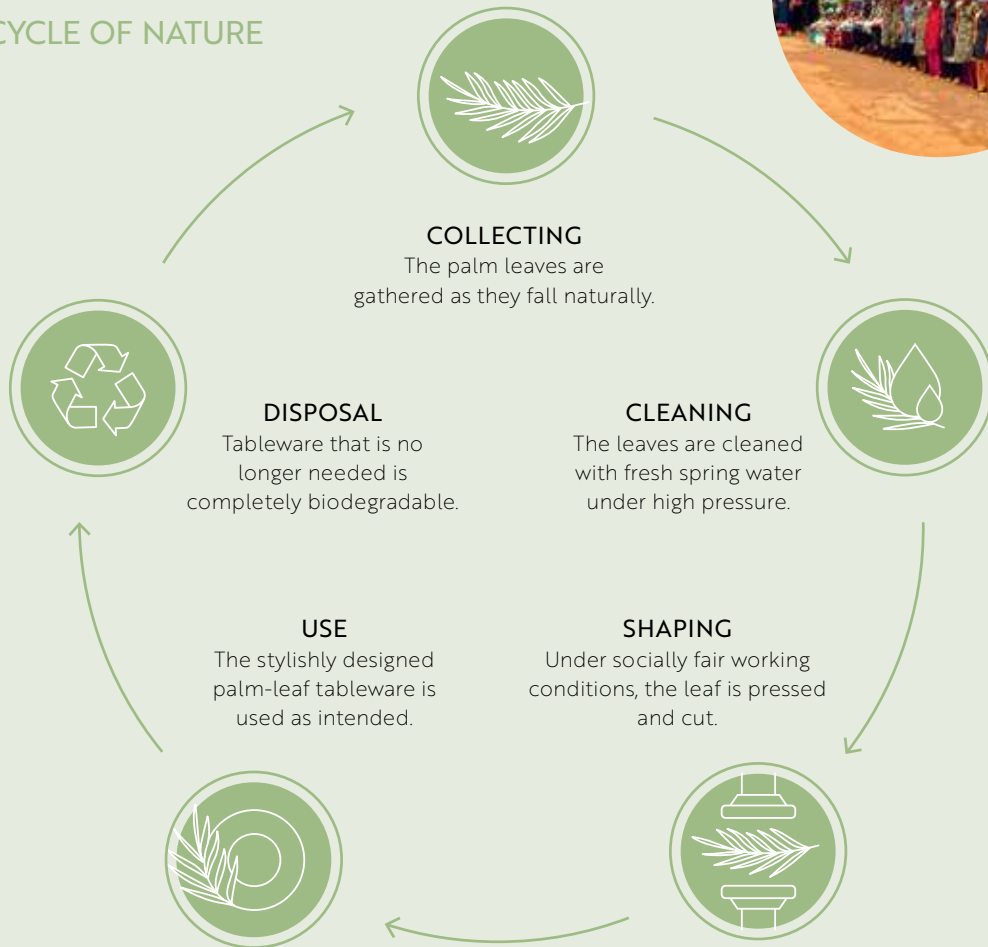
Each plate and bowl created in this way is truly one-of-a-kind, as each palm leaf has a unique, elegant grain. Palm leaf products not only look great, but are also **oven-proof, food-safe and grease- and water-repellent**. And because there is no need for any coating or additives, the palm leaf remains 100 percent biodegradable even after being transformed into disposable tableware. It is not only industrially **compostable in accordance with DIN EN 13432**, but is also certified for both home and garden composting.



One of the reasons that this ideal alternative to disposable plastic tableware causes lower CO<sub>2</sub> emissions is that our partner company produces the tableware directly on site, thus avoiding the need for additional transportation. The local company was founded by a small farmer based in the area and continues to be **supported and guided by Pacovis in a friendly fashion** to this day. It is one of the few companies in the country that is subject to the guidelines of SA 8000 certification. For example, the more than 400 employed villagers and their families benefit from living wages, a guarantee of no child labour and compliance with other stringent health and occupational safety requirements.



## THE CYCLE OF NATURE



## BOWL ROUND

- Item no. 5035**    Ø 18.0×3.5cm    350ml    100 pcs.  
**Item no. 5036**    Ø 20.0×3.5cm    400ml    100 pcs.

Item no. 5035



Item no. 23797  
page 69



Item no. 14645

## BOWL TRIGON

- Item no. 14645**    18.0×17.0×5.5cm    300ml    100 pcs.  
**Item no. 12172**    21.1×20.2×6.6cm    600ml    100 pcs.

## BOWL DEEP

- Item no. 15190**    Ø 15.5×5.0cm    400ml    with rim    100 pcs.  
**Item no. 10759**    Ø 14.2×6.0cm    500ml    with rim    100 pcs.  
**Item no. 19441**    Ø 16.0×5.0cm    650ml    without rim    100 pcs.



Item no. 15190



Item no. 19441



Item no. N140

## BOWL KHEOPS

- Item no. N140**    16.0×16.0×4.5cm    450ml    100 pcs.

## DISH BOAT

- Item no. N731**    22.0×13.5×4.0cm    400ml    100 pcs.



## DISH TRAY

Item no. 10066 18.0×8.5×4.5cm 260 ml 300 pcs.



## DISH OVAL

Item no. 5284 22.0×12.5×6.0cm 740 ml 100 pcs.

## PLATE SQUARE

Item no. 15341	16.0×16.0×1.5cm	without rim	200 pcs.
Item no. 15598	20.0×20.0×1.5cm	without rim	200 pcs.
Item no. 5030	17.0×17.0×2.5cm	with rim	100 pcs.
Item no. 5040	24.0×24.0×3.0cm	with rim	100 pcs.



Item no. 5030

Item no. 15341

Item no. 3392



Item no. 3391

## PLATE CUADRA

Item no. 3392	18.0×18.0×2.5cm	square	100 pcs.
Item no. 3391	17.0×12.0×2.5cm	rectangular	200 pcs.
Item no. 3394	25.0×16.0×2.5cm	rectangular	100 pcs.

## PLATE TRAY

Item no. N745	19.0×9.0×2.0cm	200 pcs.
Item no. N744	17.0×14.0×2.5cm	200 pcs.



Item no. N744

**BOWL TRIGON, PALM LEAF**  
Item no. 12172, page 20

**PLATE SQUARE, PALM LEAF**  
Item no. 5040, page 21

**PLATTER, PALM LEAF**  
Item no. N135, page 25

**EYE LEAF DIP-DISH, PALM LEAF**  
Item no. 18852, page 24

**EYE LEAF 2-PART, PALM LEAF**  
Item no. 18855, page 24

## PLATE RECTANGULAR

<b>Item no. 19471</b>	16.0×13.0×3.0 cm	with rim	100 pcs.
<b>Item no. 19014</b>	24.0×16.0×1.5 cm	without rim	100 pcs.
<b>Item no. 5034</b>	24.0×16.0×2.5 cm	with rim	100 pcs.



Item no. 19014

Item no. 19471



Item no. 5034



## PLATE ELEGANCE

<b>Item no. 20814</b>	Ø 23.0×3.8 cm	100 pcs.
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## PLATE COCKTAIL

<b>Item no. 29952</b>	21.0×21.0 cm	with glass holder	100 pcs.
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Item no. 11395  
page 99



Item no. 36773  
page 57



Item no. 5039



Item no. 15340

## PLATE ROUND

<b>Item no. 15340</b>	Ø 17.0×1.5 cm	without rim	200 pcs.
<b>Item no. 5031</b>	Ø 18.0×2.5 cm	with rim	100 pcs.
<b>Item no. 5033</b>	Ø 20.0×2.5 cm	with rim	100 pcs.
<b>Item no. 5037</b>	Ø 22.0×3.0 cm	with rim	100 pcs.
<b>Item no. 5039</b>	Ø 24.0×3.0 cm	with rim	100 pcs.
<b>Item no. 5041</b>	Ø 26.0×3.0 cm	with rim	100 pcs.
<b>Item no. N141</b>	Ø 30.0×3.0 cm	with rim	100 pcs.

## PLATE HEXAGONAL

Item no. 5038 24.0×2.5cm 100 pcs.



Item no. 18853



## EYE LEAF

Item no. 18852	11.0×6.0×1.0cm	1-part	400 pcs.
Item no. 18853	23.0×12.0×2.3cm	1-part	200 pcs.
Item no. 18854	28.0×15.0×3.0cm	1-part	100 pcs.
Item no. 18855	28.0×15.0×3.0cm	2-part	100 pcs.

Item no. 18855

## DIP-DISH

Item no. N732	Ø 6.0×2.0cm	20 ml	without rim	400 pcs.
Item no. 15022	Ø 9.5×2.5cm	60 ml	without rim	400 pcs.
Item no. 5029	Ø 12.0×2.5cm	150 ml	with rim	200 pcs.
Item no. 18852	11.0×6.0×1.0cm	25 ml	without rim	400 pcs.
Item no. 10758	11.5×6.0×2.0cm	40 ml	without rim	600 pcs.
Item no. 3583	7.0×7.0×2.5cm	50 ml	with rim	600 pcs.
Item no. 3584	12.0×7.0×2.5cm	90 ml	with rim	400 pcs.



Item no. 10758



Item no. 18852



Item no. 3583



Item no. 3584



Item no. N732



## TRIANGLE

Item no. 12173 24.5×15.0×1.8cm 100 pcs.

## PLATTER LONG

Item no. N729 41.0×8.5×2.8cm 100 pcs.



## PLATTE GN ½

Item no. 19472 32.5×26.5×2.0cm 100 pcs.

## PLATTER

Item no. N135 30.0×20.0×2.5cm small 100 pcs.  
Item no. N136 34.5×23.5×2.5cm medium 100 pcs.  
Item no. N137 41.5×27.5×2.5cm large 100 pcs.



Item no. N135

For the  
matching  
TRANSPORT  
BOX,  
see page 86



## PLATTER LARGE

Item no. 4747 48.0×24.0×4.0cm 50 pcs.

## WHOLE PALM LEAF

Item no. 5045 approx. 50.0×30.0cm 25 pcs.

*The palm leaf as a whole can vary in size and shape. The illustration shows an example.*



[Read more about the impressive palm-leaf production process.](#)



SUGAR CANE



## MANY PEOPLE HAVE A SWEET TOOTH, JUST LIKE NATURE.

Behind every spoon of cane sugar you use to sweeten your coffee are two spoons of waste.

However, there's no need to worry, as this waste comprises pure plant fibres. And we can use these to create the climate-friendly disposable tableware of the future: 100 percent natural and 100 percent biodegradable in accordance with EN 13432.

## Sugar cane SWEET INNOVATION



01

Raw material  
sugar cane straw



02

Extracted  
plant fibres



03

Finished product

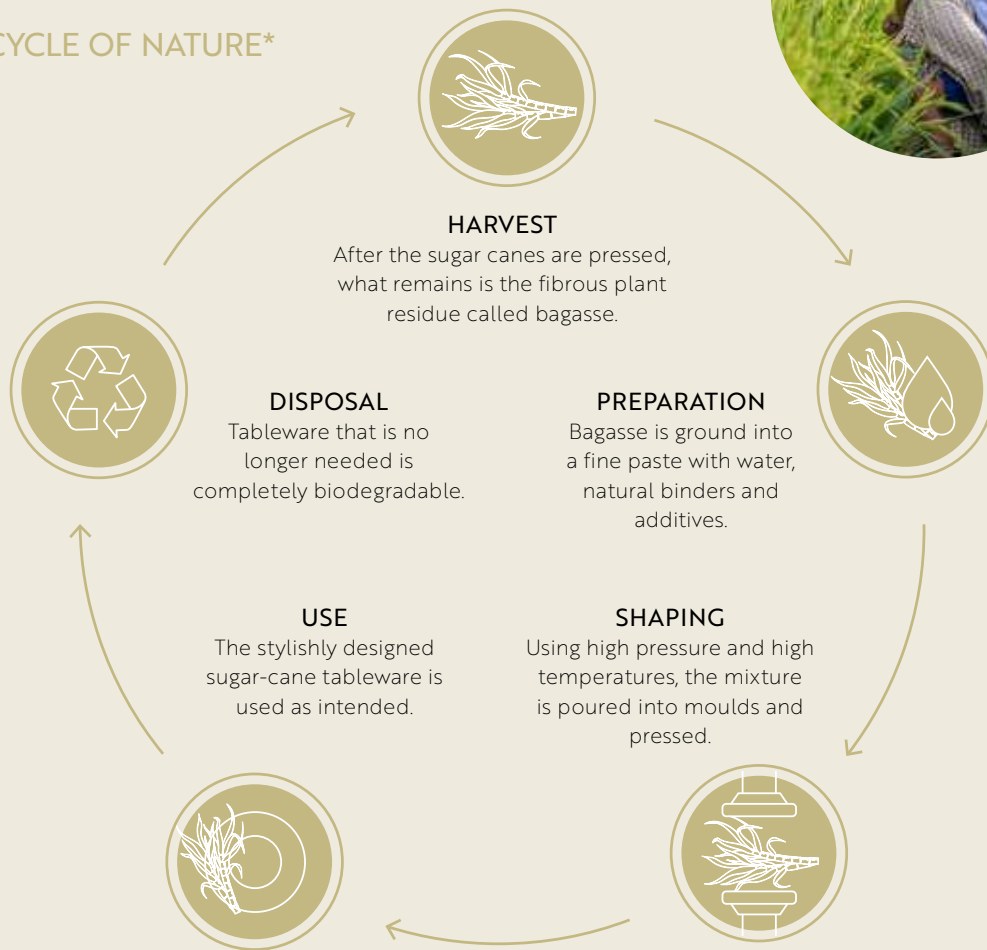
When sugar is produced from sugar cane, more than two-thirds of the raw material is left behind. **This biomass is far too valuable to simply be burnt.** After all, it can be used to produce stylish tableware. This innovative idea is being turned into reality by our partner company in central China. And it is doing so directly where the raw material is produced, thus cutting down on the need for transport. Any remaining transport needs can be catered for by the neighbouring river in a climate-friendly manner. Hydropower is also used to generate electricity, meaning that the company's life cycle assessment is just as impressive as the design of the disposable tableware.

This is light yet stable, is suitable for both hot and cold dishes and can be used **in the microwave, oven and freezer.** What is more, it is fully compostable. In the past, the task of increasing grease and water resistance was primarily solved by using food-compliant additives, which are common in the industry despite also containing PFAS (perfluorinated and polyfluorinated alkyl compounds). As our responsibility is to the environment and the use of PFAS is set to be restricted in Europe a few years from now, we have spent many years looking for and ultimately finding alternative solutions.

As is true for the rest of the nature's offering, our entire range of sugar cane products is already **PFAS-free**. However, we are not only **fair in how we behave towards the environment, but also towards people**: our partner in China is certified in compliance with the stringent BRC and SEDEX standards. This means that more than 100 employees enjoy a workplace that far exceeds the regional standard in terms of working conditions, occupational safety and hygiene.



## THE CYCLE OF NATURE\*



\*Sugar extraction from sugar cane produces a large amount of fibre, a valuable biomass that is processed together with other plant fibres such as bamboo.

## DOMED LID FOR CARDBOARD AND SUGAR CANE CUPS

**Item no. 20518** white Ø 8.0 cm 1000 pcs.  
suitable for all cups with Ø 8.0cm

**Item no. 20519** white Ø 9.0 cm 1000 pcs.  
suitable for all cups with Ø 9.0 cm

Item no. 20519



Item no. 20518

Item no. 23732  
page 78



Item no. 10137

Item no. 10136

## BOWL DEEP

**Item no. 10136** white Ø 11.0×8.5 cm 425ml 500 pcs.

### Lid sugar cane

**Item no. 10137** white for item no. 10136 500 pcs.

## BOWL TRIGON

**Item no. N461** white 21.1×20.4×6.6 cm 600ml 200 pcs.



Item no. 23799  
page 69

Item no. N461



Item no. 14172



Item no. 14171

## PLATE ELEGANCE

**Item no. 14171** Ø 23.0×3.8 cm deep 500 pcs.

**Item no. 14172** Ø 27.0×1.9 cm flat 500 pcs.

## BOWL ROUND

<b>Item no. 3435</b>	white	Ø 14.0×4.0cm	200 ml	with rim	500 pcs.	
<b>Item no. 5018</b>	white	Ø 16.0×3.0cm	300 ml	with rim	500 pcs.	
<b>Item no. 5254</b>	white	Ø 18.0×4.0cm	400 ml	with rim	500 pcs.	
<b>Item no. N154</b>	natural	Ø 18.0×4.0cm	400 ml	with rim	500 pcs.	
<b>Item no. 15548</b>	natural	Ø 15.1×6.0 cm	600 ml	without rim	300 pcs.	<i>bio-laminated item no. 20982</i>
<b>Item no. N394</b>	white	Ø 15.5×5.5 cm	500 ml	without rim	500 pcs.	
<b>Item no. 12701</b>	white	Ø 19.5×4.0 cm	680 ml	without rim	500 pcs.	
<b>Item no. 15549</b>	natural	Ø 19.5×5.2 cm	900 ml	without rim	620 pcs.	<i>bio-laminated item no. 20983</i>
<b>Item no. 15550</b>	natural	Ø 19.5×6.5 cm	1200 ml	without rim	520 pcs.	<i>bio-laminated item no. 20984</i>
<b>Item no. 14970</b>	natural	Ø 21.0×4.5 cm	600 ml	without rim	500 pcs.	
<b>Item no. 15441</b>	white	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.	
<b>Item no. 14971</b>	natural	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.	



### Lid PLA with anti-fog

<b>Item no. 17491</b>	transparent	for item no. 15548	500 pcs.
<b>Item no. 15543</b>	transparent	for item no. 15549/15550	240 pcs.
<b>Item no. 13343</b>	transparent	for item no. 14970/14971/15441	240 pcs.
<b>Item no. 15370</b>	transparent	for item no. 14970/14971/15441	250 pcs.

### Lid sugar cane

<b>Item no. 22505</b>	natural	Type 03 for item no. 15548	300 pcs.
<b>Item no. 21115</b>	natural	Type 03 for item no. 15549/15550	400 pcs.
<b>Item no. 22506</b>	natural	Type 03 for item no. 14970/14971	300 pcs.



**BOWL ROUND, NATURAL,  
SUGAR CANE**

*Item no. N154, page 31*

**BOWL ROUND, NATURAL,  
SUGAR CANE**

*Item no. 15548, page 31*

**PLATE KARO, SUGAR CANE**

*Item no. N128, page 34*

**BOWL JENNY,  
SUGAR CANE**

*Item no. 10762, page 36*

**PLATE ELEGANCE,  
SUGAR CANE**

*Item no. 14172, page 30*

**BOWL RECTANGULAR,  
SUGAR CANE**

*Item no. 10056, page 36*

**PLATE ROUND, NATURAL, SUGAR CANE**

*Item no. N157, page 33*

## PLATE ROUND

<b>Item no. 3438</b>	white	Ø 15.5×1.5cm	1-part	500 pcs.
<b>Item no. 5015</b>	white	Ø 18.0×1.6 cm	1-part	500 pcs.
<b>Item no. N151</b>	natural	Ø 18.0×1.6cm	1-part	500 pcs.
<b>Item no. 5016</b>	white	Ø 23.0×2.0cm	1-part	500 pcs.
<b>Item no. N152</b>	natural	Ø 23.0×2.0 cm	1-part	500 pcs.
<b>Item no. 5017</b>	white	Ø 26.0×2.2 cm	1-part	500 pcs.
<b>Item no. N157</b>	natural	Ø 26.0×2.3 cm	1-part	500 pcs.
<b>Item no. 10761</b>	white	Ø 26.0×2.5 cm	2-part	500 pcs.



Item no. 5016



Item no. N151



Item no. N152



Item no. 20726

Item no. 21096

Item no. 20725

Item no. N334  
page 99

## PLATTER

<b>Item no. 21096</b>	white	Ø 34.0×23.5cm	200 pcs.
<b>Item no. 20725</b>	white	Ø 43.0×28.0cm	200 pcs.
<b>Item no. 20726</b>	white	Ø 55.0×32.0cm	200 pcs.

Item no. 22866



## PLATE OVAL

<b>Item no. 5203</b>	white	26.0×19.5×2.0 cm	1-part	500 pcs.
<b>Item no. N153</b>	natural	26.0×19.5×2.0 cm	1-part	500 pcs.
<b>Item no. 5104</b>	white	30.0×21.0×2.0 cm	2-part	500 pcs.



Item no. N153



Item no. 5104



Item no. 3506

Item no. 3501

Item no. 5140

## PLATE TRAY

<b>Item no. 3501</b>	white	13.6×13.6×2.2 cm	square	1000 pcs.
<b>Item no. 3506</b>	white	18.0×9.0×1.7 cm	rectangular	1000 pcs.
<b>Item no. 3502</b>	white	18.0×13.6×2.2 cm	rectangular	1000 pcs.
<b>Item no. 5140</b>	white	20.0×15.2×1.6 cm	rectangular	500 pcs.
<b>Item no. 3505</b>	white	22.5×13.6×2.2 cm	rectangular	1000 pcs.

## PLATE KARO

<b>Item no. N127</b>	white	16.0×16.0×1.5 cm	square	500 pcs.
<b>Item no. N128</b>	white	20.0×20.0×1.5 cm	square	500 pcs.
<b>Item no. N129</b>	white	26.0×26.0×1.8 cm	square	500 pcs.
<b>Item no. N130</b>	white	26.0×13.0×1.5 cm	rectangular	500 pcs.

Item no. N128



## PIZZA PLATE

<b>Item no. 10485</b>	white	Ø 32.5×0.5 cm	200 pcs.
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Item no. 31552



Item no. 31550

## PLATE ARTEM

<b>Item no. 31550</b>	white	Ø 155×15 mm	round	400 pcs.
<b>Item no. 31551</b>	white	Ø 190×16 mm	round	400 pcs.
<b>Item no. 31552</b>	white	Ø 230×18 mm	round	400 pcs.

## BOWL ARTEM

<b>Item no. 31547</b>	white	Ø 150×55 mm	550 ml	round	400 pcs.
<b>Item no. 31548</b>	white	Ø 180×55 mm	850 ml	round	500 pcs.
<b>Item no. 31549</b>	white	Ø 205×55 mm	1100 ml	round	300 pcs.



Item no. 31549



Item no. 31558

## PLATE XAGON

<b>Item no. 31556</b>	natural	175×15 mm	hexagonal	400 pcs.
<b>Item no. 31557</b>	natural	214×15 mm	hexagonal	400 pcs.
<b>Item no. 31558</b>	natural	245×18 mm	hexagonal	400 pcs.



Item no. 31556

## BOWL XAGON

<b>Item no. 31553</b>	natural	170×46 mm	600 ml	hexagonal	300 pcs.
<b>Item no. 31554</b>	natural	194×51 mm	850 ml	hexagonal	300 pcs.
<b>Item no. 31555</b>	natural	215×56 mm	1100 ml	hexagonal	300 pcs.



Item no. 31554



Item no. N468

## PLATE KOMODO

<b>Item no. N465</b>	white	9.0×9.0×1.5cm	square	1600 pcs.
<b>Item no. N468</b>	white	18.0×18.0×1.5cm	square	400 pcs.
<b>Item no. 13099</b>	white	22.0×22.0×1.5cm	square	500 pcs.
<b>Item no. N466</b>	white	18.0×9.0×1.5cm	rectangular	800 pcs.
<b>Item no. N467</b>	white	27.0×9.0×1.5cm	rectangular	400 pcs.



Item no. N467

## PYRAMID BY NATURESSE

<b>Item no. 20370</b>	white	5.0×5.0×4.5cm	60 ml	500 pcs.
<b>Item no. 20371</b>	white	7.2×7.2×7.2cm	220 ml	500 pcs.

### Lid PLA

<b>Item no. 20271</b>	transparent	for item no. 20371	400 pcs.
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In PLA  
on page 57,  
PFAS-free not  
yet available



Item no. 20271



Item no. 20271

Item no. 20371

Item no. 20370



Item no. 10762

Item no. 10056

## DESSERT BOWL

<b>Item no. 10762</b>	white	12.0×9.0×8.0cm	150 ml	400 pcs.
<b>Item no. 10056</b>	white	12.0×8.0×4.5cm	300 ml	600 pcs.



Item no. 1756  
page 99

Item no. 19720



Item no. N465



Item no. 15356



Item no. 15357



Item no. 15355



Item no. 10763



Item no. 15354

## DIP-DISH

<b>Item no. 15356</b>	white	6.5×6.5×1.2cm	plate	2400 pcs.
<b>Item no. N465</b>	white	9.0×9.0×1.5cm	komodo	1600 pcs.
<b>Item no. 15355</b>	white	8.0×5.4×1.0–2.7cm	oval	2400 pcs.
<b>Item no. 15354</b>	white	9.5×6.0×1.2cm	leaf	2400 pcs.
<b>Item no. 15357</b>	white	10.5×5.2×0.5–2.0cm	drop	2400 pcs.
<b>Item no. 10763</b>	white	12.8×6.5×1.7cm	swing	600 pcs.
<b>Item no. 19720</b>	white	Ø 7.8×1.5cm	flat	3000 pcs.

## DIP-DISH

<b>Item no. 15546</b>	white	Ø 6.2×1.8cm	30 ml	1800 pcs.
<b>Item no. 10135</b>	white	Ø 6.2×3.0 cm	60 ml	2000 pcs.
<b>Item no. 15547</b>	white	Ø 6.2×5.7 cm	100 ml	1200 pcs.

## Lid PLA

<b>Item no. 15303</b>	transparent	Type 01 for item no. 10135/15546/15547	2000 pcs.
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Item no. 15303



Item no. 15547



Item no. 15546



Item no. 10135

## FOOD BOX WITH HINGED LID

<b>Item no. 3479</b>	white	18.5×14.0×7.4 cm	600 ml	1-part	250 pcs.
<b>Item no. 3448</b>	white	23.5×14.0×6.7 cm	800 ml	1-part	250 pcs.
<b>Item no. 3463</b>	white	23.5×19.5×7.5 cm	1200 ml	1-part	250 pcs.
<b>Item no. 3467</b>	white	23.5×19.5×7.5 cm	320/420 ml	2-part	250 pcs.
<b>Item no. 3468</b>	white	23.5×19.5×7.5 cm	130/130/400 ml	3-part	250 pcs.

Item no. 3467



Item no. 3468



## BOWL WITH HINGED LID

<b>Item no. 20898</b>	white	Type 03	23.0×15.3×5.7 cm	450 ml/450 ml	2-part	180 pcs.
<b>Item no. 20899</b>	white	Type 03	24.7×21.0×5.7 cm	450 ml/900 ml	2-part	180 pcs.
<b>Item no. 23727</b>	white	Type 03	24.7×21.0×5.7 cm	1600 ml	1-part	180 pcs.

**WING LOCK**  
makes packaging  
transport-  
friendly



Item no. 20899



Item no. 20898



Item no. 23727

## BURGER BOX WITH HINGED LID

<b>Item no. 3470</b>	white	12.0×12.0×6.8 cm	500 pcs.
<b>Item no. 3474</b>	white	13.5×13.5×7.8 cm	500 pcs.
<b>Item no. 13275</b>	white	15.0×15.0×8.0 cm	500 pcs.
<b>Item no. 20283</b>	white	17.6×17.6×13.0 cm	250 pcs.



Item no. 20283



Item no. 3470



## BOWL OVAL

<b>Item no. 5019</b>	white	18.0×11.0×4.3 cm	320 ml	500 pcs.
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## BOWL SQUARE

**Item no. 3452** white 13.0×13.0×4.2 cm 240 ml 500 pcs.

**Item no. 3453** white 13.0×13.0×5.9 cm 350 ml 500 pcs. *bio-laminated item no. 12857*

### Lid sugar cane

**Item no. 3455** white Type 03 for item no. 3452/3453 500 pcs.



Item no. 3452

## MENU TRAY RECTANGULAR

<b>Item no. 3456</b>	white	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.	<i>bio-laminated item no. 13049</i>
<b>Item no. 12400</b>	natural	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.	
<b>Item no. 3457</b>	white	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.	<i>bio-laminated item no. 12858</i>
<b>Item no. 17022</b>	natural	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.	
<b>Item no. N395</b>	white	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.	<i>bio-laminated item no. 12859</i>
<b>Item no. 12402</b>	natural	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.	
<b>Item no. N396</b>	white	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.	<i>bio-laminated item no. 12860</i>
<b>Item no. 17023</b>	natural	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.	<i>bio-laminated item no. 22494</i>
<b>Item no. N397</b>	white	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.	<i>bio-laminated item no. 12861</i>
<b>Item no. 17024</b>	natural	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.	<i>bio-laminated item no. 22495</i>
<b>Item no. 5364</b>	white	24.0×15.4×4.0 cm	440/240 ml	2-part, incl. lid	200 pcs.	

### Lid PLA with anti-fog

**Item no. 12049** transparent Type 01 for item no. 3456/3457/12400/17022 520 pcs.

**Item no. 12012** transparent Type 01 for item no. N395/N396/N397/12402/17023 / 17024 390 pcs.



### Lid sugar cane

**Item no. 3462** white Type 03 for item no. 3456/3457 500 pcs.

**Item no. N398** white Type 03 for item no. N395/N396/N397 250 pcs.

**Item no. 12401** natural Type 03 for item no. 12400/17022 500 pcs.

**Item no. 12403** natural Type 03 for item no. 12402/17023/17024 250 pcs.

Item no. 5364



Item no. 12401



Item no. 17022



Item no. 12012



Item no. N397

Item no. 3462



Item no. 3456

## BOWL SQUARE, NATURAL

<b>Item no. 21105</b>	natural	12.0×12.0×4.0 cm	300 ml	900 pcs.
<b>Item no. 21106</b>	natural	12.0×12.0×5.5 cm	400 ml	900 pcs.
<b>Item no. 21107</b>	natural	12.0×12.0×6.5 cm	500 ml	900 pcs.
<b>Item no. 14966</b>	natural	17.0×17.0×4.0 cm	500 ml	500 pcs.
<b>Item no. 14967</b>	natural	17.0×17.0×5.5 cm	750 ml	500 pcs.

Item no. 15361



Item no. 14966

### Lid PLA with anti-fog

<b>Item no. 16823</b>	transparent	Type 02 for item no. 14966/14967	500 pcs.
<b>Item no. 21127</b>	transparent	Type 02 for item no. 21105/21106/21107	300 pcs.

### Lid sugar cane

<b>Item no. 15361</b>	natural	Type 03 for item no. 14966/14967	500 pcs.
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bio-laminated item no. 18004  
bio-laminated item no. 18005

Item no. 21127

Item no. 21106



Item no. 21105

Also available WITH BIO-LAMINATION for sauce-based dishes page 45

## BOWL RECTANGULAR, NATURAL

<b>Item no. 14968</b>	natural	19.5×17.0×4.0 cm	600 ml	1-part	500 pcs.	bio-laminated item no. 18006
<b>Item no. 14969</b>	natural	19.5×17.0×5.6 cm	900 ml	1-part	500 pcs.	bio-laminated item no. 18007
<b>Item no. 16147</b>	natural	19.5×17.0×5.6 cm	400/180 ml	2-part	400 pcs.	bio-laminated item no. 18008

### Lid PLA with anti-fog

<b>Item no. 16821</b>	transparent	Type 02 for item no. 14968/14969/16147	500 pcs.
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### Lid sugar cane

<b>Item no. 15360</b>	natural	Type 03 for item no. 14968/14969/16147	500 pcs.
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WING LOCK makes packaging transport-friendly

Item no. 15360

Item no. 16147



Stylish protection before first opening – SELF-ADHESIVE

Item no. 13343 page 31

Item no. 16070



Item no. 14971 page 31

## BANDEROLE

<b>Item no. 16070</b>	Banderole PaperWise	1000 pcs.
	55.0×3.3 cm	



Also available  
WITH BIO-  
LAMINATION  
for sauce-based  
dishes page 46

## BOWL RECTANGULAR, NATURAL

<b>Item no. 1551</b>	natural	23.0×16.5×3.0 cm	600 ml	300 pcs.	<i>bio-laminated item no. 18009</i>
<b>Item no. 1552</b>	natural	23.0×16.5×4.7 cm	950 ml	300 pcs.	<i>bio-laminated item no. 18010</i>

### Lid PLA with anti-fog

<b>Item no. 15545</b>	transparent	Type <b>02</b> for item no. 15551/15552	400 pcs.
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### Lid sugar cane

<b>Item no. 17914</b>	natural	Type <b>03</b> for item no. 15551/15552	300 pcs.
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## BOWL WITH HINGED LID, NATURAL

<b>Item no. 15689</b>	natural	13.0×8.0 cm	550 ml	200 pcs.
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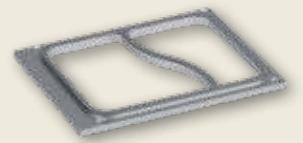
The 100 % solution from nature

## SIMPLE TO USE, NO LIMITATIONS

Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a completely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100 % biodegradable.

The naturess ready-meal trays are made of sugar cane fibres and generate around 50% less CO<sub>2</sub> during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all.

This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, sauce-based dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.



Natural ready-meal packaging is simplicity itself. Watch now!



### 01 Menu tray

Trays made of fast-growing renewable resources and with bio-lamination. Can be used without any restrictions for hot, cold, greasy or liquid food.

### 02 Sealing tool

The right tool for every tray.

Made simple

## 10 CLEAR FACTS – ENDLESS POSSIBILITIES

- ✓ **100% biodegradable** integrated solution
- ✓ Made from **fast-growing renewable raw materials**
- ✓ **Plastic-free** packaging
- ✓ Menu trays made of sugar cane fibres generate **50% less CO<sub>2</sub>** than conventional plastic trays
- ✓ Also suitable for sauce-based dishes thanks to **bio-lamination**
- ✓ Can be used for **cold and warm dishes**
- ✓ Freezer, microwave and oven safe
- ✓ **Easy to open** thanks to peelable sealing film
- ✓ Optional closure with lid
- ✓ Wide range for **every possible application**



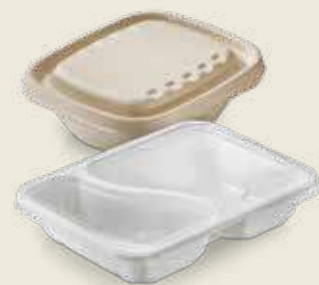
### 03 Sealing machine

Efficient and easy-to-operate semi-automatic machines with adjustable sealing temperature and time.



### 04 Sealing film

Airtight film with easy opening. 100% biodegradable.



### 05 Lid

Matching lids optionally available for each tray.

## SUSHI TRAY, NATURAL, WITH PLA COATING

<b>Item no. 24762</b>	natural	14.3×8.1×1.8cm	600 pcs.
<b>Item no. 24763</b>	natural	18.5×12.8×1.8cm	600 pcs.
<b>Item no. 24764</b>	natural	21.5×8.8×1.8cm	600 pcs.
<b>Item no. 24765</b>	natural	21.6×13.6×1.8cm	600 pcs.

### Lid PLA with anti-fog

Height 3.5cm

<b>Item no. 24772</b>	transparent	for item no. 24762	600 pcs.
<b>Item no. 24773</b>	transparent	for item no. 24763	600 pcs.
<b>Item no. 24774</b>	transparent	for item no. 24764	600 pcs.
<b>Item no. 24775</b>	transparent	for item no. 24765	600 pcs.



Item no. 19720  
page 37

Item no. 1756  
page 99

## BOWL ROUND, NATURAL, BIO-LAMINATED

<b>Item no. 23679</b>	natural	Ø 15.1×4.5cm	350 ml	300 pcs.
<b>Item no. 20982</b>	natural	Ø 15.1×6.0cm	600 ml	300 pcs.
<b>Item no. 20983</b>	natural	Ø 19.5×5.2cm	900 ml	620 pcs.
<b>Item no. 20984</b>	natural	Ø 19.5×6.5cm	1200 ml	520 pcs.

### Lid PLA with anti-fog

<b>Item no. 17491</b>	transparent	for item no. 20982	500 pcs.
<b>Item no. 17590</b>	transparent	Type 01 for item no. 20982	300 pcs.
<b>Item no. 15543</b>	transparent	for item no. 20983/20984	240 pcs.

### Lid sugar cane

<b>Item no. 22505</b>	natural	Type 03 for item no. 20982	300 pcs.
<b>Item no. 21115</b>	natural	Type 03 for item no. 20983/20984	400 pcs.

WIDER  
range of  
applications,  
**LONGER**  
holding times



## BOWL SQUARE, NATURAL, BIO-LAMINATED

Item no. 16823



Item no. 18004

Item no. 16070  
page 100

**Item no. 18004** natural 17.0×17.0×4.0cm 500 ml 500 pcs.

**Item no. 18005** natural 17.0×17.0×5.5cm 750 ml 500 pcs.

### Lid PLA with anti-fog

**Item no. 16823** transparent Type **02** for item no. 18004/18005 500 pcs.

### Lid sugar cane

**Item no. 15361** natural Type **03** for item no. 18004/18005 500 pcs.

**WING  
LOCK**  
makes packaging  
transport-  
friendly

Item no. 18005



Item no. 15361

## BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

**Item no. 18006** natural 19.5×17.0×4.0cm 600 ml 1-part 500 pcs.

**Item no. 18007** natural 19.5×17.0×5.6cm 900 ml 1-part 500 pcs.

**Item no. 18008** natural 19.5×17.0×5.6cm 480/180 ml 2-part 400 pcs.

### Lid PLA with anti-fog

**Item no. 16821** transparent Type **02** for item no. 18006/18007/18008 500 pcs.

### Lid sugar cane

**Item no. 15360** natural Type **03** for item no. 18006/18007/18008 500 pcs.

**WING  
LOCK**  
makes packaging  
transport-  
friendly

Item no. 18006



Item no. 18008



Item no. 15360

## BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

<b>Item no. 18009</b>	natural	23.0×16.5×3.0cm	600 ml	300 pcs.
<b>Item no. 18010</b>	natural	23.0×16.5×4.7cm	950 ml	300 pcs.

### Lid PLA with anti-fog

<b>Item no. 15545</b>	transparent	Type <b>02</b>	for item no. 18009/18010	400 pcs.
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### Lid sugar cane

<b>Item no. 17914</b>	natural	Type <b>03</b>	for item no. 18009/18010	300 pcs.
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All trays also available WITHOUT BIO-LAMINATION page 41

**WING LOCK**  
makes packaging transport-friendly



## MENU TRAY SQUARE, BIO-LAMINATED

<b>Item no. 12857</b>	white	13.0×13.0×5.9cm	350 ml	500 pcs.
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### Lid sugar cane

<b>Item no. 3455</b>	white	Type <b>03</b>	for item no. 12857	500 pcs.
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## MENU TRAY RECTANGULAR, NATURAL, BIO-LAMINATED

<b>Item no. 23675</b>	natural	17.5×12.5×3.5cm	420 ml	300 pcs.
<b>Item no. 23676</b>	natural	17.5×12.5×4.5cm	520 ml	300 pcs.
<b>Item no. 23677</b>	natural	17.5×12.5×5.5cm	620 ml	300 pcs.

### Lid sugar cane

<b>Item no. 23678</b>	natural	Type <b>03</b>	for item no. 23675/23676/23677	300 pcs.
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**WING LOCK**  
makes packaging transport-friendly







## MENU TRAY, BIO-LAMINATED

<b>Item no. 12895</b>	white	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
<b>Item no. 22783</b>	natural	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
<b>Item no. 12896</b>	white	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
<b>Item no. 22784</b>	natural	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
<b>Item no. 12897</b>	white	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.
<b>Item no. 22785</b>	natural	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.

### Lid PLA with anti-fog

**Item no. 13309** transparent for item no. 12895/12896/12897/22783/22784/22785

### Lid sugar cane

<b>Item no. 15167</b>	white	Type 	for item no. 12895/12896/12897	250 pcs.
<b>Item no. 23374</b>	natural	Type 	for item no. 22783/22784/22785	250 pcs.
<b>Item no. 20683</b>	white	Type 	for item no. 12895	domed lid 250 pcs.
<b>Item no. 23375</b>	natural	Type 	for item no. 22783	domed lid 250 pcs.

**WIDER**  
range of  
applications,  
**LONGER**  
holding times

Item no. 30579  
page 49



Item no. 12895

Item no. 23375



Item no. 22783

**WING LOCK**  
makes packaging  
transport-  
friendly

Item no. 15167



Item no. 12896

**WING LOCK**  
makes packaging  
transport-  
friendly

Item no. 13309





Item no. 22785




## MENU TRAY RECTANGULAR, BIO-LAMINATED

<b>Item no. 13049</b>	white	20.5×13.0×4.5cm	500ml	1-part	500 pcs.
<b>Item no. 12858</b>	white	20.5×13.0×5.6cm	650ml	1-part	500 pcs.
<b>Item no. 12859</b>	white	22.9×15.3×5.0cm	850ml	1-part	250 pcs.
<b>Item no. 12860</b>	white	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
<b>Item no. 22494</b>	natural	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
<b>Item no. 12861</b>	white	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.
<b>Item no. 22495</b>	natural	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.

### Lid PLA with anti-fog

<b>Item no. 12049</b>	transparent	Type  for item no. 13049/12858	520 pcs.
<b>Item no. 12012</b>	transparent	Type  for item no. 12859/12860/12861/22494/22495	390 pcs.

### Lid sugar cane

<b>Item no. 3462</b>	white	Type  for item no. 13049/12858	500 pcs.
<b>Item no. N398</b>	white	Type  for item no. 12859/12860/12861	250 pcs.
<b>Item no. 12403</b>	natural	Type  for item no. 22494/22495	250 pcs.

Item no. 3462

Item no. 22494



Item no. 12403

**WING LOCK**  
makes packaging  
transport-  
friendly





Item no. 13049

## TRAY GN ¼ AND ½, WITH BIO-BARRIER LAMINATION

<b>Item no. 30734</b>	white	26.5×16.2×6.5cm	1600ml	240 pcs.
<b>Item no. 30735</b>	white	32.5×26.5×6.5cm	3945ml	240 pcs.

### Lid sugar cane

<b>Item no. 22180</b>	white	Type  for item no. 30734	240 pcs.
<b>Item no. 22181</b>	white	Type  for item no. 30735	240 pcs.

Item no. 22181



Item no. 30735

**WING LOCK**  
makes packaging  
transport-  
friendly

Item no. 22180



Item no. 30734



Item no. 18360



Item no. 21379

## SEALING FILM, PEELABLE

<b>Item no. 30579</b>	Bio sealing film, 18.5 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 31850</b>	Bio sealing film, 21.0 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 31851</b>	Bio sealing film, 34.0 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 29042</b>	Bio barriere sealing film, 18.5 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 30459</b>	Bio barriere sealing film, 21.0 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 31102</b>	Bio barriere sealing film, 34.0 cm × 350 linear meters	unprinted	1 reel
<b>Item no. 23245</b>	Sealing film NatureFlex, 15.5 cm × 500 linear meters	unprinted	1 reel
<b>Item no. 22248</b>	Sealing film NatureFlex, 18.5 cm × 500 linear meters	unprinted	1 reel
<b>Item no. 22249</b>	Sealing film NatureFlex, 21.0 cm × 500 linear meters	unprinted	1 reel
<b>Item no. 22247</b>	Sealing film NatureFlex, 34.0 cm × 500 linear meters	unprinted	1 reel



Item no. 23245

Item no. 29042

Item no. 30579

Item no. 31851

Item no. 31102

Item no. 31850

Item no. 30459



🔗 **Compatible tools can be found online.**




**TRAY GN ½ SUGAR CANE WITH  
BIO-BARRIER LAMINATION, WHITE**  
*Item no. 30735, page 48*



**BIO BARRIERE SEALING FILM**  
*Item no. 29042, page 49*

**TRAY GN ¾ SUGAR CANE  
WITH BIO-BARRIER  
LAMINATION, WHITE**  
*Item no. 30734, page 48*



**MENU TRAY, SUGAR CANE  
WITH BIO-BARRIER  
LAMINATION, NATURAL**  
*Item no. 30733, page 52*

**BIO BARRIER SEALING FILM**

*Item no. 30459, page 49*

**SEALING MACHINE  
MAP OPTION**

*Item no. 30471, page 53*

**TOOL MAP OPTION**

*Item no. 30472, page 53*

**MENU TRAY, SUGAR CANE  
WITH BIO-BARRIER  
LAMINATION, NATURAL**

*Item no. 30411, page 53*

Sustainability meets innovation

# FIRST BIO-BASED PACKAGING SOLUTION WITH A BARRIER FOR LONGER SHELF LIFE

Gas-flushable, disposable ready-meal trays made of plastic have been around for a long time. However, with a growing awareness of our environment and our duty to protect it, naturessence has set itself the goal of developing menu trays that are not only sustainable and kind to nature, but also keep your ready meals fresh for longer.

## What does MAP mean?

The abbreviation MAP stands for «modified atmosphere packaging». This means that after gas-flushing in the packaging, your ready meals are additionally protected from oxygen.

## What makes our MAP solution unique?

- ✓ Additional barrier layer in the tray and in the sealing film, making the product gas-flushable
- ✓ Low permeability of water vapour and oxygen
- ✓ Shelf life of the ready meals up to 10 days thanks to integrated barrier = less food waste
- ✓ Bio sealing film with very good peel and seal properties

Besides being made from fast-growing renewable raw materials and fully compostable materials, the trays should be gas-flushable and easy to seal using a bio sealing film. We have achieved this goal with our MAP solutions and are delighted to be able to present this world first to you.

- ✓ Made from a fast-growing renewable raw material (tray consists of sugar cane fibres which otherwise remains unused)
- ✓ Biodegradable according to DIN EN 13432 and climate-friendly
- ✓ Guaranteed food-safe
- ✓ Approved quality tested according to EU standards
- ✓ Available in the colours white and nature

## Areas of application for our products

- ✓ Easy-open, so ideal for takeaways
- ✓ Freezer (-25°C), microwave and oven safe (up to 200°C, remove film before heating)
- ✓ For ready meals, convenience food and much more



## MENU TRAY RECTANGULAR WITH BIO-BARRIER LAMINATION

<b>Item no. 30731</b>	natural	17.5×12.5×3.5cm	420 ml	rectangular	300 pcs.
<b>Item no. 30732</b>	natural	17.5×12.5×4.5cm	520 ml	rectangular	300 pcs.
<b>Item no. 30733</b>	natural	17.5×12.5×5.5cm	620 ml	rectangular	300 pcs.

## MENU TRAY WITH BIO-BARRIER LAMINATION

<b>Item no. 30407</b>	white	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
<b>Item no. 30410</b>	natural	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
<b>Item no. 30408</b>	white	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.
<b>Item no. 30411</b>	natural	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.
<b>Item no. 30409</b>	white	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.
<b>Item no. 30412</b>	natural	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.

Item no. 30459



Item no. 30411

Item no. 30459



Item no. 30407



Item no. 29042

Item no. 30734

## TRAY GN ¼ AND ½ WITH BIO-BARRIER LAMINATION

<b>Item no. 30734</b>	white	26.5×16.2×6.5 cm	1600 ml	240 pcs.
<b>Item no. 30735</b>	white	32.5×26.5×6.5 cm	3945 ml	252 pcs.

## SEALING MACHINE AND TOOLS

With gas flushing option (MAP, Modified Atmosphere Packaging), **to order**

<b>Item no. 30471</b>	Die-cut sealing machine	for tool 30472
<b>Item no. 30472</b>	Tool	for menu tray 30407–30412



**Our machine is that easy to use. Watch now!**



Tool with  
SLOT FOR GAS  
FLUSHING

Item no. 30472



Item no. 30471



Item no. 29042

## SEALING FILM

With gas flushing option (MAP, Modified Atmosphere Packaging)

<b>Item no. 29042</b>	Bio barrier sealing film peelabel, 18.5cm × 350 linear meters	unprinted	1 reel
	for sealing machine 18360		
<b>Item no. 30459</b>	Bio barrier sealing film peelabel, 21 cm × 350 linear meters	unprinted	1 reel
	for sealing machine 30471		
<b>Item no. 31102</b>	Bio barrier sealing film peelabel, 34 cm × 350 linear meters	unprinted	1 reel
	for sealing machine 21379		

A close-up photograph of several vibrant green corn leaves, showing their characteristic parallel veins and wavy edges. The lighting is soft, highlighting the texture and color of the foliage. The text is centered over the middle of the image.

P O L Y L A C T I C  
A C I D ( P L A )



## PLASTIC WITHOUT SYNTHETIC MATERIAL

Our PLA products look like plastic, feel like plastic and are just as practical as plastic.

However, instead of crude oil, we use a sustainable resource: lactic acid. This can be 100 percent broken down by biological processes into naturally occurring components such as water and biomass.



*Polylactic Acid (PLA)*  
**POTATOES INSTEAD OF OIL**



01

*Raw material, e.g. maize,  
manioc and sugar cane*



02

*Granulated starch*



03

*Finished product*

Do you also feel the urge to keep reaching into your bag of crisps until it is completely empty? Good for you! Products made from PLA can also be produced from **starchy by-products** that arise during food production. For example, from potato peelings that are left over after crisp production. With PLA products, we are relieving nature of a difficult task, as it is unable to break down the polyethylene obtained from crude oil. PLA, by contrast, is **fully biodegradable** and thus meets the DIN standard EN 13432. This is not to say that conven-

tional plastic does not also have advantages: it is light, stable and easy to mould – all qualities shared by PLA products! In the case of PLA, however, its production generally requires less energy and causes approximately **60 percent lower CO<sub>2</sub> emissions**. What is more, PLA can be processed by the plastics industry using existing systems, making the changeover easier, and in comparison to PET it also has a lower specific weight, which has a positive effect on material and transport requirements.

## CHAMPAGNE GLAS

Embossed SUP compliant, calibrated

Item no. 36773 Ø 5.5×15.0×3.0 cm 1.0dl 120 pcs.



Embossing on glas  
in 16 languages



## SHOT CUP

Embossed SUP compliant

Item no. 28518 Ø 4.5cm 0.3 dl/1oz 100 pcs.

In order to **reduce the negative environmental impact**, single-use plastic beverage cups are subject to **marking requirements** in all EU countries. The marking on the cup informs the consumer that the cup is made of plastic or contains plastic and that it should be disposed of properly. It makes no difference whether they are made of traditional plastic or bioplastics like our naturese PLA products.

## KOVA BY NATURESSE

Item no. 18348 5.0×5.0×4.5 cm 60 ml 300 pcs.

Item no. 18349 4.0×4.0×8.2 cm 100 ml 300 pcs.

Item no. 18350 5.9×5.9×7.2 cm 160 ml 400 pcs.

Item no. 18351 7.2×7.2×7.2 cm 220 ml 400 pcs.

### Lid PLA

Item no. 20271 for item no. 18351/20371 400 pcs.



Item no. 20271



Item no. 18351



Item no. 18351



Item no. 18350



Item no. 18349



Item no. 18348

## COLD DRINKS CUP

Printed SUP compliant, with calibration mark

<b>Item no. 24430</b>	Ø 7.6 cm	2.0 dl/8 oz	2250 pcs.
<b>Item no. 24431</b>	Ø 7.6 cm	2.0 dl/8 oz	1000 pcs.
<b>Item no. 24432</b>	Ø 7.6 cm	2.5 dl/10 oz	1000 pcs.
<b>Item no. 24433</b>	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
<b>Item no. 24434</b>	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
		beer cup, with foam edge	
<b>Item no. 24435</b>	Ø 9.6 cm	4.0 dl/16 oz	1200 pcs.
<b>Item no. 24436</b>	Ø 9.6 cm	5.0 dl/20 oz	1200 pcs.

For easy-to-combine  
**CUP-SYSTEMS,**  
see next pages



Item no. 24434



Item no. 24436



Item no. 24435



Item no. 24433



Item no. 24432



Item no. 24431



Item no. 24430

## LID FOR COLD DRINKS CUP

Drinking lid

<b>Item no. 19772</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with hinged tab	1000 pcs.
<b>Item no. 19773</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with drinking opening	1000 pcs.

Flat lid

<b>Item no. 10379</b>	Ø 7.6 cm	2.0 dl/2.5 dl	with straw opening	1000 pcs.
<b>Item no. 2826</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with straw opening	1200 pcs.
<b>Item no. 16601</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	without straw opening	1200 pcs.

Dome lid with straw hole

<b>Item no. 10063</b>	Ø 7.6 cm	2.0 dl/2.5 dl	not stackable	1000 pcs.
<b>Item no. 2827</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
<b>Item no. 11645</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.

Dome lid without straw hole

<b>Item no. N544</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
<b>Item no. 11151</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
<b>Item no. 15745</b>	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable, «push & click»	750 pcs.

Item no. 19773



Item no. 11645



Item no. 24433

Item no. 2827



Item no. 24436

Item no. 19772



Item no. 24435

## SALAD SHAKER

Item no. 2749 Ø 9.6cm 2.0dl/8oz 1000 pcs.

Item no. N544



Item no. 2749

Item no. 20817



Item no. 10536



Item no. 10050



Item no. 10049

Item no. 10048

## INSERT/PORTION CUP

### Portion cup

Item no. 10048	Ø 7.0×2.5cm	60ml	2000 pcs.
Item no. 10049	Ø 7.0×4.0cm	90ml	2000 pcs.
Item no. 10050	Ø 7.0×4.7cm	120ml	2000 pcs.
Item no. 15746	Ø 7.6×2.5cm	60ml	1000 pcs.
Item no. 15747	Ø 7.6×3.5cm	90ml	1000 pcs.
Item no. N373	Ø 7.6×4.5cm	120ml	1000 pcs.

### Insert cup

Item no. N347	Ø 9.0×3.0cm	for item no. 24433	100ml	1000 pcs.
Item no. 20817	Ø 9.4×2.2cm	for item no. 19476/19477	100ml	1000 pcs.

### Flat lid

Item no. 10536	for item no. 10048/10049/10050	2000 pcs.
Item no. 17111	for item no. 15746/15747/N373	1000 pcs.

## DESSERT CUP

Item no. 19475	Ø 7.6×6.1cm	145ml	1000 pcs.
Item no. 19476	Ø 9.6×6.3cm	260ml	1000 pcs.
Item no. 19477	Ø 9.6×10.7cm	430ml	1000 pcs.
Item no. 19478	Ø 12.1×7.7cm	500ml	900 pcs.

### Insert cup

Item no. 20817	Ø 9.4×2.2cm	100ml	1000 pcs.
	for item no. 19476/19477		

### Lid PLA

Item no. 19479	for item no. 19475	1000 pcs.
Item no. 19480	for item no. 19476/19477	1000 pcs.
Item no. 19481	for item no. 19478	900 pcs.



Item no. 19479

Item no. 19475

Item no. 19480

Item no. 19477

BOWL SQUARE  
BLACK, PLA  
*Item no. N583, page 65*

**CHAMPAGNE GLAS, PLA**  
*Item no. 36773, page 57*

**BOWL FLOWER, PLA**  
*Item no. 12559, page 64*

**KOVA BY NATURESSE, PLA**  
*page 57*

**COLD DRINKS CUP, PLA**  
*Item no. 24434, page 58*

## Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturessse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



All lids are  
**STACKABLE**

Domed lid «push & click»  
Item no. 15745

Insert/portion cup  
Item no. 15747

Cup  
Item no. 2823

### SYSTEM 1: WITH «PUSH & CLICK»

The «push & click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.



Lid «push & click»

**Item no. 15745** Ø 9.6 cm suitable for all Ø 9.6 cm cups and for portion cups 15746/15747/N373 750 pcs.

Insert/portion cup

**Item no. 15746** Ø 7.6 × 2.5 cm 60 ml 1000 pcs.

**Item no. 15747** Ø 7.6 × 3.5 cm 90 ml 1000 pcs.

**Item no. N373** Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

**Item no. 17111** Ø 7.6 cm for item no. 15746/15747/N373 1000 pcs.

The lid  
turns the  
insert cup into  
**A PORTION  
CUP**

## SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.



<b>Item no. 19480</b>	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
<b>Item no. 20817</b>	Ø 9.4×2.2cm 100ml	1000 pcs.
<b>Item no. 19477</b>	Ø 9.6×10.7 cm 430ml	1200 pcs.



## SYSTEM 3: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place – for crunchy or other ingredients. The dome lid holds the integrated solution together.

<b>Item no. 11151</b>	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
<b>Item no. 10536</b>	Lid for item no. 10048	2000 pcs.
<b>Item no. 10048</b>	Ø 7.0×2.5cm 60ml	2000 pcs.
<b>Item no. 11318</b>	Ø 9.6cm	1000 pcs.
<b>Item no. 10051</b>	Ø 9.6×7.5cm 250ml	1200 pcs.

## FOOD CONTAINER DELI

Item no. 16403

<b>Item no. 16404</b>	Ø 12.1×3.5cm	240 ml	1000 pcs.
<b>Item no. 16405</b>	Ø 12.1×5.1cm	350 ml	1000 pcs.
<b>Item no. 16406</b>	Ø 12.1×7.3cm	500 ml	1000 pcs.
<b>Item no. 19498</b>	Ø 12.1×11.0 cm	750 ml	600 pcs.



Item no. 16405

### Lid PLA

<b>Item no. 16403</b>	for item no. 16404/16405/16406/19498	1000 pcs.
<b>Item no. 19481</b>	for item no. 16404/16405/16406/19498	900 pcs.

## BOWL ROUND

**Item no. 2757** Ø 14.5×6.5cm 700 ml 600 pcs.

### Lid PLA

**Item no. 2758** transparent for item no. 2757 600 pcs.



Item no. 2758

Item no. 2757

## BOWL FLOWER

Item no. 12560

<b>Item no. 14517</b>	Ø 17.0×7.1cm	720 ml	300 pcs.
<b>Item no. 13650</b>	Ø 17.0×8.3cm	950 ml	300 pcs.
<b>Item no. 12559</b>	Ø 17.0×11.2cm	1400 ml	600 pcs.

### Lid PLA

**Item no. 12560** Type  for item no. 14517/13650/12559 600 pcs.



Item no. 12559



## TRIANGEL PACKAGING WITH HINGED LID

**Item no. 15065** 15.5×11.0×3.8cm 600 pcs.

## BOWLE FLOWER, PLA

Item no. 12559, page 64

## BOWL SQUARE, BLACK, PLA

Item no. N583, page 65



## COLD DRINKS CUP, PLA

Item no. 24434, page 58

## BOWL SQUARE, INCL. LID

Transparent bowl with transparent lid

Item no. N579	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. N580	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. N581	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N582	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N584	19.2×19.2×7.8cm	960 ml	300 pcs.

Black bowl with transparent lid

Item no. 14359	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. 14360	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. 14361	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N583	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N585	19.2×19.2×7.8cm	960 ml	300 pcs.



Item no. N581



Item no. N583

A close-up photograph of a plant stem, likely a corn cob, showing a yellowish, resinous droplet hanging from the stem. The background is a blurred green field under a blue sky.

CRYSTALLISED  
POLYLACTIC ACID  
(CPLA)



## PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right.

The process makes the biodegradable material additionally heat-resistant and extremely rigid.

*Crystallised Polylactic Acid (CPLA)*  
**CRYSTALLISING  
OUT THE STRENGTHS**



01

*Raw material  
e.g. sugar cane and manioc*



02

*Granulated starch +  
heat and crystallisation*



03

*Finished product*

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the *naturesse* range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the *naturesse* CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

# OFF TO THE DISHWASHER

Ever since the EU ban on single-use plastic cutlery came into force in 2021, you have a range of plastic-free cutlery alternatives to choose from: for example wood or paper cutlery, or reusable cutlery. Thanks to its special rigidity, our CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable to DIN EN 13432 and tested for food safety.



## CUTLERY REUSABLE

<b>Item no. 23133</b>	white	fork	16.8cm	1000 pcs.
<b>Item no. 23797</b>	black	fork	16.8cm	1000 pcs.
<b>Item no. 23134</b>	white	knife	16.8cm	1000 pcs.
<b>Item no. 23798</b>	black	knife	16.8cm	1000 pcs.
<b>Item no. 23135</b>	white	spoon	16.8cm	1000 pcs.
<b>Item no. 23799</b>	black	spoon	16.8cm	1000 pcs.
<b>Item no. 23136</b>	white	teaspoon	12.8cm	1000 pcs.
<b>Item no. 23800</b>	black	teaspoon	12.8cm	1000 pcs.
<b>Item no. 30099</b>	white	ice cream spoon	9.8cm	100 pcs.
<b>Item no. 24867</b>	black	snackfork	13.2cm	1000 pcs.





Item no. 23139

Item no. 23801

## CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



<b>Item no. 23137</b>	white	paddle-spoon	16.8cm	500 pcs.
<b>Item no. 23801</b>	black	paddle-spoon	16.8cm	500 pcs.
<b>Item no. 23138</b>	white	fork	16.8cm	500 pcs.
<b>Item no. 23139</b>	white	knife	16.8cm	500 pcs.
<b>Item no. 23140</b>	white	spoon	16.8cm	500 pcs.
<b>Item no. 23141</b>	white	teaspoon	12.8cm	500 pcs.

## CUTLERY SET REUSABLE PACKED IN KRAFT BAG



<b>Item no. 23142</b>	white	knife, fork, napkin	16.8cm	3-teilig	250 Sets
<b>Item no. 23802</b>	black	knife, fork, napkin	16.8cm	3-teilig	250 Sets
<b>Item no. 23143</b>	white	knife, fork, teaspoon, napkin		4-teilig	250 Sets
<b>Item no. 23803</b>	black	knife, fork, spoon, napkin	16.8cm	4-teilig	250 Sets

Item no. 23803

Item no. 23142



## DOMED LID FOR CARDBOARD CUP

<b>Item no. 15152</b>	white	Ø 6.0cm	1.0dl	500 pcs.
<b>Item no. 15153</b>	white	Ø 7.5cm	1.8dl	500 pcs.
<b>Item no. 2837</b>	white	Ø 8.0cm	2.0dl	1000 pcs.
<b>Item no. 19073</b>	black	Ø 8.0cm	2.0dl	1000 pcs.
<b>Item no. 2590</b>	white	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.
<b>Item no. 19074</b>	black	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.



Item no. 15152

Item no. 23728  
page 78



Item no. 19073


Item no. 23732  
page 78

Suitable for  
SOUP CUPS  
page 92



## LID FOR SOUP CUP

<b>Item no. 36514</b>	white	Ø 11.5cm	1.0dl	500 pcs.
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A person is shown from the chest down, holding a clear plastic food container filled with a salad of green and purple leafy vegetables and some browned protein. They are also holding a black reusable fork with a piece of salad on it. The background is a soft-focus outdoor setting with green grass and yellow flowers. The person is wearing a brown jacket and blue jeans. The image has a semi-transparent circular graphic overlay in the center.

**FORK REUSABLE, CPLA**  
*Item no. 23797, page 69*

**FOOD CONTAINER  
DELI, PLA**  
*Item no. 19498, page 64*

CELLULOSE /  
WOOD



The mark of  
responsible forestry



## THE WOODEN PATH IS THE RIGHT PATH

Nature shows us the path to follow when it comes to avoiding conventional plastics: it leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® and PEFC certificate guarantees the long-term protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.

Cellulose with an FSC® or PEFC certificate  
**IN THE HEARTLAND OF SUSTAINABILITY**



01

Raw material wood



02

Cellulose fibres



03

Finished product

Forestry has been deeply rooted in sustainability for centuries. That's why it makes perfect sense to use **cellulose and wood fibres as ideal raw materials** for natural packaging and sustainable disposable tableware. We prefer to source these natural materials from forests that bear the FSC® label, the gold standard for forest certification. The Forest Stewardship Council (FSC®) guarantees responsible forest management. Due to the high level of global demand, we also consider PEFC-certified providers where necessary. Irrespective of their origin, wood, cardboard and paper products are definitely climate-friendly, with their light weight, among other things, saving a great deal of CO<sub>2</sub> during transport. They can be recycled or added to

the compost, where they decompose quickly even at low temperatures. Laminated or coated with various materials, wood-based products are both **heat and moisture resistant**. They can also easily be printed with elements of your corporate design, further boosting your company's image.

The mark of  
responsible forestry  
FSC® C115267



Look for FSC® certified products.

## CUTLERY BIRCH\*



<b>Item no. 5554</b>	knife	16.5cm	unwrapped	2500 pcs.
<b>Item no. 5553</b>	fork	16.5cm	unwrapped	2500 pcs.
<b>Item no. 5536</b>	spoon	16.5cm	unwrapped	2500 pcs.
<b>Item no. 5524</b>	teaspoon	11.0cm	unwrapped	5000 pcs.
<b>Item no. 11405</b>	spork	14.7cm	unwrapped	2000 pcs.
<b>Item no. 3138</b>	ice cream spoon	9.6cm	unwrapped	10000 pcs.
<b>Item no. 4626</b>	chip sticker in dispenser-box	8.5cm	unwrapped	10000 pcs.
<b>Item no. N763</b>	chip sticker	14.0cm	unwrapped	10000 pcs.
<b>Item no. 11406</b>	stirrer in dispenser-box	11.4cm	wrapped	10000 pcs.
<b>Item no. 5092</b>	stirrer in dispenser-box	11.4cm	unwrapped	10000 pcs.
<b>Item no. 11408</b>	stirrer in dispenser-box	14.0cm	wrapped	10000 pcs.
<b>Item no. 3218</b>	stirrer in dispenser-box	14.0cm	unwrapped	10000 pcs.
<b>Item no. N180</b>	stirrer	15.5cm	unwrapped	10000 pcs.
<b>Item no. 13786</b>	stirrer in dispenser-box	19.0cm	wrapped	10000 pcs.
<b>Item no. 2469</b>	stirrer	19.0cm	unwrapped	10000 pcs.

Item no. 13786



Item no. 5536

Item no. 5553

Item no. 3138

Item no. 5524

Item no. 5554

Item no. 4626

Item no. 11405

Item no. 2469



## CUTLERY SET ECO-LINE BIRCH\*



<b>Item no. 20380</b>	knife, fork, spoon, napkin	4-part	250 sets
<b>Item no. 20381</b>	knife, fork, napkin	3-part	250 sets
<b>Item no. 20382</b>	spoon, napkin	2-part	250 sets
<b>Item no. 20383</b>	fork, napkin	2-part	250 sets



Item no. 20380

## CUTLERY ECO-LINE BIRCH\*



<b>Item no. 11968</b>	knife	16.0cm	2000 pcs.
<b>Item no. 11969</b>	fork	16.0cm	2000 pcs.
<b>Item no. 11970</b>	spoon	16.0cm	2000 pcs.



Item no. 11970

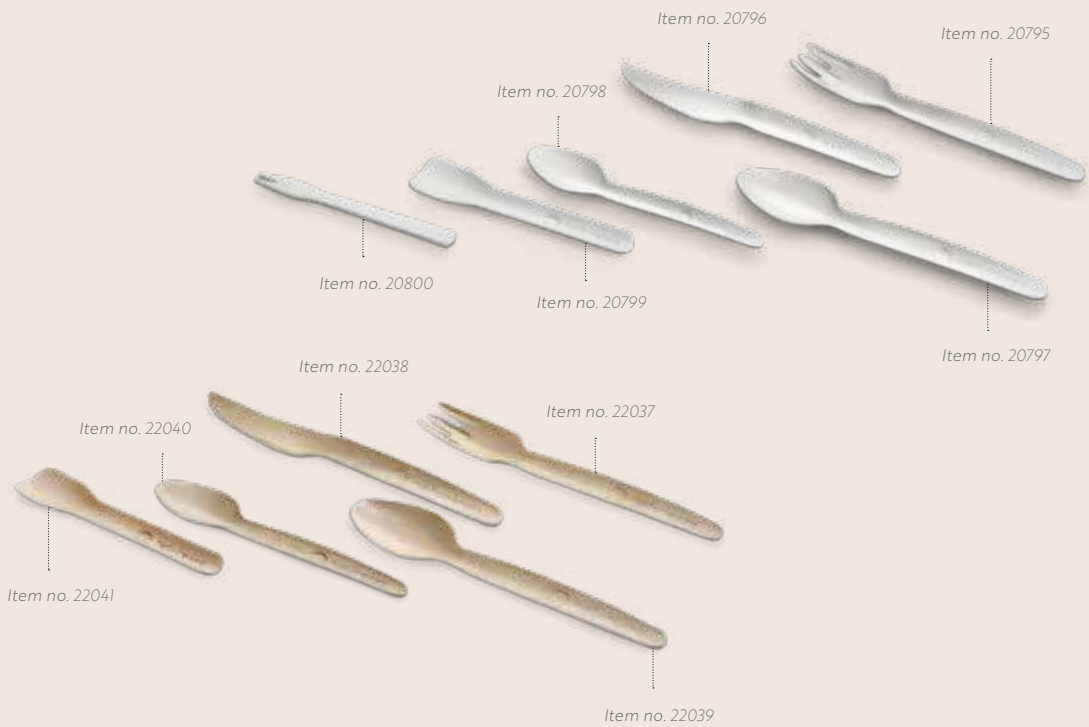
Item no. 11968

Item no. 11969

## CUTLERY PAPER WITH NATURESSE EMBOSSING



<b>Item no. 20795</b>	white	fork	16.5 cm	2000 pcs.
<b>Item no. 22037</b>	brown	fork	16.5 cm	2000 pcs.
<b>Item no. 20796</b>	white	knife	16.5 cm	2000 pcs.
<b>Item no. 22038</b>	brown	knife	16.5 cm	2000 pcs.
<b>Item no. 20797</b>	white	spoon	16.5 cm	2000 pcs.
<b>Item no. 22039</b>	brown	spoon	16.5 cm	2000 pcs.
<b>Item no. 20798</b>	white	teaspoon	12.0 cm	2000 pcs.
<b>Item no. 22040</b>	brown	teaspoon	12.0 cm	2000 pcs.
<b>Item no. 20799</b>	white	ice cream spoon	9.5 cm	3000 pcs.
<b>Item no. 22041</b>	brown	ice cream spoon	9.5 cm	3000 pcs.
<b>Item no. 20800</b>	white	chip sticker without embossing	8.8 cm	6000 pcs.



## CUTLERY SET PAPER WITH NATURESSE EMBOSSING PACKED IN KRAFT BAG



<b>Item no. 24820</b>	knife/fork	brown, napkin white	16.5 cm	3-part	250 pcs.
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**WRAP CUP, KRAFT**  
*Item no. 17075, page 83*

**ICE CREAM SPOON, BIRCH**  
*Item no. 3138, page 75*

**ICE CREAM CUP, KRAFT**  
*Item no. 17903, page 88*

**NAPKIN PRINTED**  
*Item no. 7747, page 83*

## CARDBOARD CUP KRAFT WITH PLA-COATING



Printed SUP compliant

<b>Item no. 27636</b>	Ø 6.0cm	1.0dl/4oz	1000 pcs.
<b>Item no. 27637</b>	Ø 8.0cm	2.0dl/8oz	1000 pcs.
<b>Item no. 27638</b>	Ø 9.0cm	3.0dl/12oz	1000 pcs.
<b>Item no. 27639</b>	Ø 9.0cm	4.0dl/16oz	1000 pcs.



Item no. 27638



## VENDING COFFEE CUP NOT PLASTIC-LAMINATED

Printed, brown

<b>Item no. 26811</b>	Ø 7.0cm	2.0dl/8oz	1000 pcs.
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## COFFEE CUP NOT PLASTIC-LAMINATED

Printed, brown

<b>Item no. 23574</b>	Ø 5.6cm	0.7dl/2.5oz	2000 pcs.
<b>Item no. 23534</b>	Ø 6.0cm	1.0dl/4oz	1000 pcs.
<b>Item no. 24626</b>	Ø 7.5cm	1.8dl/7.5oz	1000 pcs.
<b>Item no. 23535</b>	Ø 8.0cm	2.0dl/8oz	1000 pcs.
<b>Item no. 23536</b>	Ø 9.0cm	3.0dl/12oz	1000 pcs.
<b>Item no. 26531</b>	Ø 9.0cm	4.0dl/16oz	1000 pcs.

Printed, design *naturesse green*

<b>Item no. 23728</b>	Ø 6.0cm	1.0dl/4oz	1000 pcs.
<b>Item no. 23729</b>	Ø 8.0cm	2.0dl/8oz	1000 pcs.
<b>Item no. 23730</b>	Ø 9.0cm	3.0dl/12oz	1000 pcs.

Printed, design *palm leaf*

<b>Item no. 23731</b>	Ø 6.0cm	1.0dl/4oz	1000 pcs.
<b>Item no. 23732</b>	Ø 8.0cm	2.0dl/8oz	1000 pcs.
<b>Item no. 23733</b>	Ø 9.0cm	3.0dl/12oz	1000 pcs.



Item no. 23535

All the not plastic-laminated cups have the following print:

Dieser Becher ist nicht Plastik-laminiert.  
Ce gobelet n'a pas de laminage en plastique.  
Questo bicchiere non è plastificato.  
This cup is not plastic-laminated.  
Este vaso no es de plástico laminado.



Item no. 23728



Item no. 23732

## CARDBOARD CUP WITH PLA-COATING



Printed SUP compliant

**Item no. 28121**    Ø 5.0 cm    0.6 dl/2 oz    2000 pcs.



Item no. 24615

## COFFEE CUP DOUBLE WALL NOT PLASTIC-LAMINATED

Printed, brown

**Item no. 24615**    Ø 8.0 cm    2.0 dl/8 oz    588 pcs.

**Item no. 24616**    Ø 9.0 cm    3.0 dl/12 oz    480 pcs.

## PAPER SIP LID

**Item no. 30739**    Ø 8.0 cm    white    1000 pcs.

**Item no. 30740**    Ø 9.0 cm    white    1000 pcs.



Item no. 30739



Item no. 30740



Item no. 27873

Item no. 27874

Item no. 27876

Item no. 27875

## PAPER LID

**Item no. 27873**    Ø 6.0 cm    white    1000 pcs.

**Item no. 27874**    Ø 7.5 cm    white    1000 pcs.

**Item no. 27875**    Ø 8.0 cm    white    1000 pcs.

**Item no. 27876**    Ø 9.0 cm    white    1000 pcs.



## DOMED LID

CPLA

**Item no. 15152**    Ø 6.0 cm    white    500 pcs.

**Item no. 15153**    Ø 7.5 cm    white    500 pcs.

**Item no. 2837**    Ø 8.0 cm    white    1000 pcs.

**Item no. 19073**    Ø 8.0 cm    black    1000 pcs.

**Item no. 2590**    Ø 9.0 cm    white    1000 pcs.

**Item no. 19074**    Ø 9.0 cm    black    1000 pcs.

Sugar cane

**Item no. 20518**    Ø 8.0 cm    white    1000 pcs.

**Item no. 20519**    Ø 9.0 cm    white    1000 pcs.



Item no. 15152



Item no. 19073



Item no. 20518

## CARDBOARD SLEEVE

- Item no. 2523** sleeve suitable for all cups with Ø 8.0cm 1000 pcs.
- Item no. 1220** sleeve suitable for all cups with Ø 9.0cm 1000 pcs.

Item no. 23729  
page 78



Item no. 2523



## PAPER DRINKING STRAW INDIVIDUALLY WRAPPED



In dispenser-box of 250 pcs.

**Item no. 23674** white Ø 0.6×24.0cm articulated 3000 pcs.



## PAPER DRINKING STRAW



In dispenser-box of 250 pcs.

- |                       |                |              |           |           |
|-----------------------|----------------|--------------|-----------|-----------|
| <b>Item no. 21053</b> | kraft brown    | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| <b>Item no. 19119</b> | black          | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| <b>Item no. 19120</b> | color assorted | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| <b>Item no. 19532</b> | black          | Ø 0.6×23.0cm | unwrapped | 3000 pcs. |
| <b>Item no. 19533</b> | kraft brown    | Ø 0.6×23.0cm | unwrapped | 3000 pcs. |
| <b>Item no. 19536</b> | black          | Ø 0.8×15.0cm | unwrapped | 3000 pcs. |
| <b>Item no. 19537</b> | kraft brown    | Ø 0.8×15.0cm | unwrapped | 3000 pcs. |
| <b>Item no. 19534</b> | black          | Ø 0.8×23.0cm | unwrapped | 3000 pcs. |
| <b>Item no. 19535</b> | kraft brown    | Ø 0.8×23.0cm | unwrapped | 3000 pcs. |



Item no. 19120

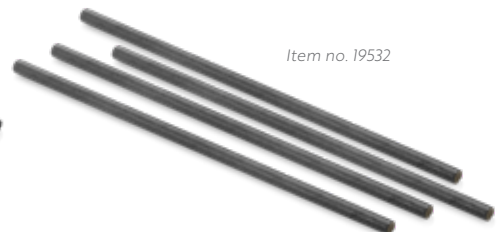


Item no. 19536

Item no. 24434  
page 58



Item no. 21053



Item no. 19532



Item no. 19119

## CARTON PLATE KRAFT WITH GREASE BARRIER



Item no. 22877

<b>Item no. 21544</b>	brown	Ø 18.0 cm	round	1000 pcs.
<b>Item no. 21552</b>	brown	Ø 23.0 cm	round	500 pcs.
<b>Item no. 22874</b>	brown	23.5×23.5 cm	square	500 pcs.
<b>Item no. 22875</b>	brown	11.0×17.0 cm	rectangular	1500 pcs.
<b>Item no. 22876</b>	brown	13.0×20.0 cm	rectangular	1500 pcs.
<b>Item no. 22877</b>	brown	16.0×23.0 cm	rectangular	1000 pcs.



Item no. 22875



Item no. 22874



Item no. 21544



## CARTON DIP-DISH KRAFT WITH GREASE BARRIER



**Item no. 21611** brown 9.0×9.0×3.0 cm 100 ml 2000 pcs.

## CARTON TRAY KRAFT WITH GREASE BARRIER



<b>Item no. 21513</b>	brown	9.0×16.0×3.0 cm	150 ml	2000 pcs.
<b>Item no. 20751</b>	brown	12.5×20.5×3.5 cm	270 ml	1000 pcs.
<b>Item no. 20752</b>	brown	14.0×22.0×3.7 cm	450 ml	1000 pcs.

Item no. 20752



## TAKE AWAY-BOX KRAFT WITH PLA-COATING

<b>Item no. 19064</b>	13.0×11.2×6.5 cm	660 ml	rectangular	450 pcs.
<b>Item no. 20690</b>	17.0×12.5×7.2 cm	1200 ml	rectangular	300 pcs.
<b>Item no. 19065</b>	21.5×15.5×4.8 cm	1300 ml	rectangular	200 pcs.
<b>Item no. 19066</b>	21.5×15.5×6.5 cm	1800 ml	rectangular	200 pcs.
<b>Item no. 19067</b>	21.5×15.5×9.0 cm	2500 ml	rectangular	160 pcs.
<b>Item no. 23397</b>	21.5×15.5×6.5 cm	800/560 ml	rectangular, 2-part	200 pcs.



Item no. 19064



Item no. 19066



Item no. 23397

Item no. 14164



Item no. 20864



Item no. 16872

## BURGER BOX KRAFT CORRUGATED CARDBOARD

<b>Item no. 16872</b>	10.5×10.2×8.0 cm	250 pcs.
<b>Item no. 20864</b>	12.2×12.2×9.0 cm	100 pcs.
<b>Item no. 20701</b>	12.5×12.5×8.0 cm	200 pcs.
<b>Item no. 20702</b>	15.0×15.0×10.0 cm	150 pcs.

## FOOD BOX KRAFT CORRUGATED CARDBOARD

<b>Item no. 19416</b>	17.8×16.5×4.5 cm	rectangular	150 pcs.
<b>Item no. 24416</b>	20.5×10.7×7.9 cm	rectangular	200 pcs.



Item no. 24416



Item no. 19416

## NAPKIN PRINTED



Printed, design *naturesse*

<b>Item no. 7747</b>	white	33.0×33.0 cm	1/8 fold	2-ply	2500 pcs.
<b>Item no. 19137</b>	natural	32.0×33.0 cm	1/8 fold	1-ply	7200 pcs.



Item no. 7747



Item no. 19137

## FRESHPACK WITH MATER-BI-COATING



In dispenser-box

<b>Item no. 14164</b>	35.0×25.5 cm	5 kg	approx. 860 sheets
<b>Item no. 14165</b>	51.0×35.0 cm	5 kg	approx. 430 sheets



Item no. 14164



Item no. 19733

## FRESHPACK UNCOATED



<b>Item no. 19733</b>	30.0×38.0 cm	5 kg	approx. 910 sheets
<b>Item no. 19734</b>	38.0×50.0 cm	5 kg	approx. 550 sheets



Item no. 17075

## WRAP CUP KRAFT WITH PLA-COATING



<b>Item no. 17075</b>	brown	Ø 8.5/6.0×12.0 cm	360 ml	1000 pcs.
<b>Item no. 17076</b>	brown	Ø 8.0/6.0×14.0 cm	480 ml	1000 pcs.

**SOUP CUP, KRAFT**  
*Item no. 15531, page 92*

**WRAP CUP, KRAFT**  
*Item no. 17075, page 83*

**ICE CREAM CUP, KRAFT**  
*Item no. 17903, page 88*

**ICE CREAM SPOON, BIRCH**  
*Item no. 3138, page 75*



**BOWL SQUARE, KRAFT**  
Item no. 23360, page 90

**SPOON, BIRCH**  
Item no. 5536, page 75

**NAPKIN**  
Item no. 7747, page 83

**CUTLERY, BIRCH**  
Item no. 5554/5553, page 75

**BOWL ROUND, KRAFT**  
Item no. 17012, page 89

**BOAT, PINE-WOOD**  
Item no. 10060, page 93

**SPORK, BIRCH**  
Item no. 11405, page 75

## SANDWICH PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

**Item no. 21019** brown 12.5×7.2 cm 500 pcs.



## TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

**Item no. 21145** brown 16.7×12.9×4.5 cm 200 pcs.

## TRANSPORT BOX KRAFT WITH PLA-WINDOW

**Item no. 22866** brown 36.0×25.0×8.0 cm suitable for platters 21096/NI36 2-part 50 pcs.

**Item no. 22867** brown 46.0×32.0×8.0 cm suitable for platters 20725/NI37 2-part 50 pcs.

**Item no. 22868** brown 56.0×32.0×8.0 cm suitable for platters 20726/4747 2-part 50 pcs.

Item no. 4747  
page 25



Item no. 21096  
page 33



Item no. 22866



Item no. 22866

Item no. 22867

Item no. 22868

## TAKE-AWAY BOX KRAFT WITH PLA-COATING



<b>Item no. 15771</b>	brown	8.5×6.5×9.0 cm	700ml	400 pcs.
<b>Item no. 15772</b>	brown	11.0×9.0×6.5 cm	800ml	260 pcs.
<b>Item no. 15774</b>	brown	16.0×9.0×6.0 cm	1000ml	250 pcs.
<b>Item no. 15773</b>	brown	15.2×12.0×6.5 cm	1300ml	160 pcs.
<b>Item no. 15775</b>	brown	20.0×14.0×6.5 cm	2000ml	200 pcs.



Item no. 15771



Item no. 15773



Item no. 15775



Item no. 10683

Item no. 14846

## WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

<b>Item no. 10683</b>	brown	9.0×5.0×13.9 cm/17.0 cm	500 pcs.
<b>Item no. 14846</b>	brown	9.0×5.0×9.0 cm/12.1 cm	500 pcs.

## FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

<b>Item no. 13591</b>	brown	12.5×7.7×7.2 cm	500 pcs.
<b>Item no. 22756</b>	brown	11.0×11.0×4.0 cm	500 pcs.
<b>Item no. 20682</b>	brown	12.0×12.0×5.0 cm	500 pcs.



Item no. 13591

Item no. 20682

Item no. 22756

## ICE CREAM CUP ROUND KRAFT WITH PLA-COATING



Printed, design naturessse

<b>Item no. 17902</b>	Ø 7.5×4.5cm	120 ml	1000 pcs.
<b>Item no. 17903</b>	Ø 8.5×5.2 cm	180 ml	1000 pcs.
<b>Item no. 17904</b>	Ø 9.6×5.2cm	240 ml	1000 pcs.
<b>Item no. 17905</b>	Ø 10.5×6.0cm	340 ml	500 pcs.
<b>Item no. 20744</b>	Ø 10.5×7.5cm	440 ml	500 pcs.

### Lid PLA

<b>Item no. 19248</b>	transparent	stackable, for item no. 17902	1000 pcs.
<b>Item no. 19249</b>	transparent	stackable, for item no. 17903	800 pcs.
<b>Item no. 19250</b>	transparent	stackable, for item no. 17904	750 pcs.
<b>Item no. 19251</b>	transparent	stackable, for item no. 17905/20744	750 pcs.

### Lid Kraft/PLA

<b>Item no. 21344</b>	brown	for item no. 17902	500 pcs.
<b>Item no. 21345</b>	brown	for item no. 17903	500 pcs.
<b>Item no. 21346</b>	brown	for item no. 17904	500 pcs.
<b>Item no. 21347</b>	brown	for item no. 17905/20744	500 pcs.

Ice cream spoon

<b>Item no. 20799</b>	white	ice cream spoon, paper	3000 pcs.
<b>Item no. 22041</b>	brown	ice cream spoon, paper	3000 pcs.



**Closure system with lid:** there's a Kraft or PLA lid for every bowl and ice cream cup.

**01** ice cream cup Kraft, with PLA-coating

**02** Lid Kraft or PLA

**03** Integrated solution



## BOWL ROUND KRAFT WITH PLA-COATING



Printed, design naturessse

<b>Item no. 20745</b>	brown	Ø 12.0×4.5cm	300 ml	500 pcs.
<b>Item no. 20746</b>	brown	Ø 12.0×6.0cm	445 ml	500 pcs.
<b>Item no. 17011</b>	brown	Ø 15.0×4.5cm	500 ml	300 pcs.
<b>Item no. 17012</b>	brown	Ø 15.0×6.0cm	690 ml	250 pcs.
<b>Item no. 22467</b>	brown	Ø 15.0×7.8cm	950 ml	300 pcs.
<b>Item no. 17013</b>	brown	Ø 18.5×4.9cm	900 ml	180 pcs.
<b>Item no. 17014</b>	brown	Ø 18.5×6.6cm	1200 ml	160 pcs.



### Lid PLA with anti-fog

<b>Item no. 20854</b>	transparent	Type  stackable, for item no. 20745/20746	400 pcs.
<b>Item no. 17590</b>	transparent	Type  stackable, for item no. 17011/17012/22467	300 pcs.
<b>Item no. 17592</b>	transparent	Type  stackable, for item no. 17013/17014	300 pcs.

### Lid Kraft/PLA

<b>Item no. 21348</b>	brown	for item no. 20745/20746	400 pcs.
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### Lid Kraft not plastic-laminated

<b>Item no. 21349</b>	brown	Type  for item no. 17011/17012/22467	250 pcs.
<b>Item no. 21350</b>	brown	Type  for item no. 17013/17014	150 pcs.



Item no. 20745



Item no. 21348



Item no. 22467



Item no. 17013

## SAUCE CUP KRAFT WITH PLA COATING



Item no. 15303



Item no. 24187

<b>Item no. 24187</b>	Ø 6.2×4.0cm	65ml	1000 pcs.
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### Lid PLA

<b>Item no. 15303</b>	transparent, for item no. 24187	2000 pcs.
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## BOWL SQUARE KRAFT WITH PLA-COATING



Printed, design *naturesse*

<b>Item no. 23358</b>		11.5×11.5×4.5 cm	345 ml	300 pcs.
<b>Item no. 23359</b>		11.5×11.5×6.0 cm	450 ml	300 pcs.
<b>Item no. 23360</b>		17.0×17.0×4.0 cm	750 ml	300 pcs.
<b>Item no. 23361</b>		17.0×17.0×5.0 cm	1000 ml	300 pcs.
<b>Item no. 23362</b>		17.0×17.0×6.4 cm	1300 ml	300 pcs.

### Lid PLA with anti-fog

<b>Item no. 23369</b>	transparent	Type 01 for item no. 23358/23359	300 pcs.
<b>Item no. 23370</b>	transparent	Type 01 for item no. 23360/23361/23362	300 pcs.

### Lid Kraft/PLA

<b>Item no. 23363</b>	brown	Type 04 for item no. 23358/23359	300 pcs.
<b>Item no. 23364</b>	brown	Type 04 for item no. 23360/23361/23362	300 pcs.

Item no. 23358



Item no. 23362



Item no. 23360



Item no. 23363

Item no. 23369

Item no. 23370



## BOWL RECTANGULAR KRAFT WITH PLA-COATING



Printed, design *naturesse*

<b>Item no. 22134</b>	brown	12.5×10.5×4.0 cm	275 ml	500 pcs.
<b>Item no. 22135</b>	brown	12.5×10.5×5.0 cm	375 ml	500 pcs.
<b>Item no. 22136</b>	brown	12.5×10.5×6.4 cm	500 ml	500 pcs.
<b>Item no. 22140</b>	brown	17.3×12.0×4.0 cm	500 ml	300 pcs.
<b>Item no. 22141</b>	brown	17.3×12.0×5.1 cm	650 ml	300 pcs.
<b>Item no. 22142</b>	brown	17.3×12.0×5.7 cm	750 ml	300 pcs.
<b>Item no. 22143</b>	brown	17.3×12.0×7.5 cm	1000 ml	300 pcs.



Item no. 22134

### Lid PLA with anti-fog

<b>Item no. 22138</b>	transparent	Type 01 for item no. 22134/22135/22136	500 pcs.
<b>Item no. 22145</b>	transparent	Type 01 for item no. 22140/22141/22142/22143	300 pcs.

### Lid Kraft/PLA

<b>Item no. 22869</b>	brown	Type 04 for item no. 22140/22141/22142/22143	300 pcs.
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Item no. 22136

Item no. 22138

Item no. 22145



Item no. 22869

Item no. 22143



Item no. 22141

## VERY SPACE-SAVING

- ✓ Ideal where space is limited
- ✓ For hot and cold applications

- ✓ Lid made of Kraft or PLA
- ✓ Sealable

1 lid format  
FOR  
4 SIZES

Item no.  
22138



Item no.  
22869



Item no.  
22145



Item no. 22134

Item no. 22135

Item no. 22136



Item no. 22140

Item no. 22141



Item no. 22142



Item no. 22143

## SOUP CUP KRAFT WITH PLA-COATING



Printed, design natureesse

<b>Item no. 15529</b>	brown	Ø 9.0×6.0cm	230 ml	500 pcs.
<b>Item no. 15530</b>	brown	Ø 9.0×8.0cm	345 ml	500 pcs.
<b>Item no. 15531</b>	brown	Ø 9.8×10.2cm	480 ml	500 pcs.
<b>Item no. 15532</b>	brown	Ø 11.8×11.0cm	780 ml	375 pcs.
<b>Item no. 15533</b>	brown	Ø 11.8×13.3cm	950 ml	375 pcs.

Item no. 15534



Item no. 15529

### Lid Kraft/PLA

<b>Item no. 15534</b>	brown	Type 04	stackable, for item no. 15529/15530	500 pcs.
<b>Item no. 15535</b>	brown	Type 04	stackable, for item no. 15531	500 pcs.
<b>Item no. 15536</b>	brown	Type 04	stackable, for item no. 15532/15533	375 pcs.



Item no. 36512

Item no. 36515

## SOUP CUP CARDBOARD WITH PLA-COATING



Printed, natureesse

<b>Item no. 36510</b>	white	Ø 11.5×6.5cm	360 ml	500 pcs.
<b>Item no. 36511</b>	white	Ø 11.5×8.0cm	480 ml	500 pcs.
<b>Item no. 36512</b>	white	Ø 11.5×11.3cm	720 ml	500 pcs.
<b>Item no. 36513</b>	white	Ø 11.5×14.7cm	930 ml	500 pcs.

### Lid CPLA

<b>Item no. 36514</b>	white	for item no. 36510/36511/36512/36513	500 pcs.
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## BOAT KRAFT WITH PLA-COATING



<b>Item no. 16527</b>	brown	7.5×4.8×2.7cm	120 ml	1000 pcs.
<b>Item no. 16528</b>	brown	8.5×5.1×3.6cm	200 ml	1000 pcs.
<b>Item no. 16529</b>	brown	10.0×6.0×4.1cm	300 ml	1000 pcs.
<b>Item no. 16530</b>	brown	10.7×6.9×4.1cm	400 ml	1000 pcs.
<b>Item no. 16531</b>	brown	13.7×8.6×5.2cm	800 ml	500 pcs.
<b>Item no. 16532</b>	brown	16.8×9.6×5.7cm	1000 ml	500 pcs.

Item no. 16532



Item no. 16527

## BOWL ROUND KRAFT WITH PLA-COATING

Printed, white/brown

<b>Item no. 23885</b>	Ø 15.0×6.0 cm	690 ml	600 pcs.
<b>Item no. 26604</b>	Ø 18.5×4.9 cm	900 ml	252 pcs.
<b>Item no. 23886</b>	Ø 18.5×6.5 cm	1200 ml	240 pcs.

### Lid PLA with anti-fog

<b>Item no. 17590</b>	transparent	Type <b>01</b> for item no. 23885	500 pcs.
<b>Item no. 17592</b>	transparent	Type <b>01</b> for item no. 26604/23886	500 pcs.

### Lid Kraft not plastic-laminated

<b>Item no. 21349</b>	Type <b>04</b> for item no. 23885	250 pcs.
<b>Item no. 21350</b>	Type <b>04</b> for item no. 26604/23886	150 pcs.

Item no. 23886



Item no. 23885



Item no. 26604

## PINE-WOOD\* BOAT



<b>Item no. 10057</b>	8.0×6.0×1.0 cm	30 ml	4 000 pcs.
<b>Item no. 10058</b>	11.0×6.5×1.5 cm	50 ml	4 000 pcs.
<b>Item no. 10059</b>	17.0×9.0×2.0 cm	150 ml	2 000 pcs.
<b>Item no. 17494</b>	22.0×11.5×2.5 cm	320 ml	1 000 pcs.
<b>Item no. 10060</b>	24.5×11.0×2.5 cm	450 ml	2 000 pcs.

Item no. 10059



Item no. 1756  
page 99

Item no. 17494



Item no. N334  
page 99

# DISHES WITHOUT PLASTIC LAMINATION

DRINKING CUPS  
NOT PLASTIC-LAMINATED  
on page 78

We have expanded our product range to offer you an additional, natural alternative to traditional single-use products. In addition to our kraft dishes with PLA coating, we have introduced a selection of non-plastic-laminated dishes. All items are labelled accordingly so that guests can identify them easily at a glance.

## ICE CREAM CUPS KRAFT NOT PLASTIC-LAMINATED



Printed, design *naturesse*

<b>Item no. 28182</b>	Ø 7.5×4.5cm	120 ml	1000 pcs.
<b>Item no. 28183</b>	Ø 8.5×5.2cm	180 ml	1000 pcs.
<b>Item no. 28184</b>	Ø 9.6×5.2cm	240 ml	1000 pcs.
<b>Item no. 28185</b>	Ø 10.5×6.0cm	340 ml	500 pcs.
<b>Item no. 28186</b>	Ø 10.5×7.5cm	440 ml	500 pcs.

Print on the  
backside of the cup



Item no. 28190

### Lid Kraft not plastic-laminated

<b>Item no. 28187</b>	brown	for item no. 28182	500 pcs.
<b>Item no. 28188</b>	brown	for item no. 28183	500 pcs.
<b>Item no. 28189</b>	brown	for item no. 28184	500 pcs.
<b>Item no. 28190</b>	brown	for item no. 28185/28186	500 pcs.



Item no. 28183

Item no. 28184

Item no. 28185

Item no. 28186

Item no. 28159



Item no. 28161

## SAUCE CUP KRAFT NOT PLASTIC-LAMINATED



<b>Item no. 28159</b>	Ø 6.2×4.0cm	65 ml	1000 pcs.
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### Lid Kraft not plastic-laminated

<b>Item no. 28161</b>	brown	for item no. 28159	1000 pcs.
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## BOWL ROUND KRAFT NOT PLASTIC-LAMINATED





<b>Item no. 28030</b>	Ø 12.0×4.5cm	300 ml	500 pcs.
<b>Item no. 28170</b>	Ø 12.0×6.0cm	445 ml	500 pcs.
<b>Item no. 27961</b>	Ø 15.0×4.5cm	500 ml	300 pcs.
<b>Item no. 27962</b>	Ø 15.0×6.0cm	690 ml	250 pcs.
<b>Item no. 28158</b>	Ø 15.0×7.8cm	950 ml	300 pcs.
<b>Item no. 27963</b>	Ø 18.5×4.9cm	900 ml	180 pcs.
<b>Item no. 27964</b>	Ø 18.5×6.6cm	1200 ml	160 pcs.

### Lid Kraft not plastic-laminated with a cellulose window

<b>Item no. 28031</b>	brown	for item no. 28030/28170	450 pcs.
<b>Item no. 27965</b>	brown	for item no. 27961/27962/28158	250 pcs.
<b>Item no. 27966</b>	brown	for item no. 27963/27964	150 pcs.

### Lid Kraft not plastic-laminated

<b>Item no. 21349</b>	Type  for item no. 27961/27962/28158	250 pcs.
<b>Item no. 21350</b>	Type  for item no. 27963/27964	150 pcs.



## DISH SQUARE KRAFT NOT PLASTIC-LAMINATED



<b>Item no. 28177</b>	17.0×17.0×4.0 cm	750 ml	300 pcs.
<b>Item no. 28178</b>	17.0×17.0×5.0 cm	1000 ml	300 pcs.

### Lid Kraft not plastic-laminated with a cellulose window

<b>Item no. 28181</b>	brown	for item no. 28177/28178	300 pcs.
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BAMBOO



## NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.



## Bamboo

# THE GRASSES OF THE FUTURE



01

Raw material  
bamboo stalks



02

Extracted  
bamboo fibres



03

Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.

## STICK BAMBOO NATURAL\*

In dispenser-box of 250 pcs.

<b>Item no. 2677</b>	4.0 cm	Saigon III	4 000 pcs.
<b>Item no. 10122</b>	6.0 cm	Saigon IV	4 000 pcs.
<b>Item no. 11394</b>	9.0 cm	Saigon V	4 000 pcs.
<b>Item no. 2760</b>	10.5 cm	Saigon I	4 000 pcs.
<b>Item no. 2761</b>	12.0 cm	Saigon II	4 000 pcs.
<b>Item no. 11395</b>	15.0 cm	Saigon VI	4 000 pcs.
<b>Item no. 11396</b>	18.0 cm	Saigon VII	4 000 pcs.
<b>Item no. 2762</b>	9.0 cm	Tokyo I	4 000 pcs.
<b>Item no. 2763</b>	12.0 cm	Tokyo II	4 000 pcs.
<b>Item no. N181</b>	14.0 cm	Tokyo III	4 000 pcs.
<b>Item no. N334</b>	18.0 cm	Tokyo IV	4 000 pcs.

Pair, wrapped

<b>Item no. 1756</b>	23.0 cm	Chopsticks	2 000 pcs.
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## STICK BAMBOO BLACK/NATURAL\*

In dispenser-box of 250 pcs.

<b>Item no. 10052</b>	8.0 cm	Mumbai I	4 000 pcs.
<b>Item no. 10053</b>	12.0 cm	Mumbai II	4 000 pcs.
<b>Item no. 10054</b>	8.0 cm	Twisted I	4 000 pcs.
<b>Item no. 10055</b>	12.0 cm	Twisted II	4 000 pcs.

## SANDWICH BAG WITH PLA-WINDOW



<b>Item no. 15675</b>	28.0×10.0+2×3.0cm	500 pcs.
<b>Item no. 15676</b>	23.0×14.0+2×3.0cm	500 pcs.
<b>Item no. 15677</b>	23.0×21.0+2×3.5cm	500 pcs.
<b>Item no. 15678</b>	33.0×12.0+2×3.0cm	500 pcs.



## SANDWICH BAG WITH PLA STRIP WINDOW



<b>Item no. 15684</b>	37.0×16.0+2×4.0cm	500 pcs.
<b>Item no. 15685</b>	43.0×21.0+2×4.0cm	500 pcs.
<b>Item no. 15686</b>	33.0×12.0+2×3.0cm	500 pcs.
<b>Item no. 15687</b>	27.0×26.0+2×3.5cm	500 pcs.



Item no. 15684

Item no. 15680



## BREAD BAG



<b>Item no. 15679</b>	28.0×10.0+2×2.75cm	500 pcs.
<b>Item no. 15680</b>	22.5×14.0+2×3.0cm	500 pcs.
<b>Item no. 15681</b>	23.0×21.0+2×3.5cm	500 pcs.
<b>Item no. 15682</b>	33.0×12.0+2×3.0cm	500 pcs.
<b>Item no. 15683</b>	37.0×16.0+2×4.0cm	500 pcs.

## WRAPPER



<b>Item no. 16070</b>	55.0×3.3cm	self-adhesive	1000 pcs.
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Item no. 16823  
page 45

Item no. 16070

Item no. 18004  
page 45



## PAPERWISE – A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.

**BREAD BAG, BAMBOO**

Item no. 15680, page 100



**STICK BAMBOO  
BLACK/NATURAL**

Item no. 10053/ 10054,  
page 99



**STICK BAMBOO  
NATURAL**

Item no. 11396, page 99

**CHOPSTICKS  
BAMBOO NATURAL**

Item no. 1756,  
page 99



**WRAPPER BAMBOO**

Item no. 16070, page 100

**SANDWICH BAG  
WITH PLA-WINDOW**

Item no. 15676, page 100



MATER - BI



## BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturessa use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi

## SHOPPING BAGS WITH A SECONDARY USE



01

Raw material vegetable  
oil and starch



02

Granulated starch



03

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesses. The naturesses bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesses bags are certified to DIN EN 13432 and may be **disposed of in the household compost** without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.



Item no. 5024

## GREEN WASTE BAG

<b>Item no. 5024</b>	24.0+2×9.5×50.0cm	10lt	0.017 mm	10 bags per roll
<b>Item no. 5025</b>	50.0×69.0cm	30lt	0.030 mm	10 bags per roll
<b>Item no. 5026</b>	60.0×84.0cm	60lt	0.035 mm	10 bags per roll

Item no. 17633



**DOPPEL-NUTZEN:**  
als Einkaufs-  
und Kompost-  
beutel

## KNOT BAG

Printed, design Nature Bag

<b>Item no. 17633</b>	22.0+2×6.0×43.0cm	0.014 mm	150 bags per roll
<b>Item no. 12965</b>	22.0+2×6.0×49.0cm	0.014 mm	120 bags per roll
<b>Item no. 3545</b>	23.0+2×9.5×49.0cm	0.023 mm	100 bags per roll
<b>Item no. 22999</b>	27.5+2×8.0×50.0cm	0.023 mm	100 bags per roll



Item no. 5027

## GREEN WASTE BAG (INLINER)

<b>Item no. 5027</b>	46.0×44.0×130.0cm	120lt/140lt	0.020 mm	8 bags per roll
<b>Item no. 5028</b>	57.0×58.0×135.0cm	240lt	0.020 mm	8 bags per roll
<b>Item no. 5064</b>	83.0×45.0×140.0cm	360lt	0.025 mm	5 bags per roll
<b>Item no. 5049</b>	115.0×75.0×150.0cm	800lt	0.030 mm	5 bags per roll

## NATURE AS A GUEST AT YOUR EVENT

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this.

Pacovis AG – which owns the naturese brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.





*Your*  
**STRONG  
PARTNER**

# DISPOSAL – A GOOD QUESTION

One issue that keeps coming up is how to dispose of nature's items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every municipality has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the nature's items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate.

Our technical experts are happy to advise you. We look forward to hearing from you!

## Switzerland

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## Germany

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T +420 735 75 75 55  
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## Other countries

See page 114

# YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

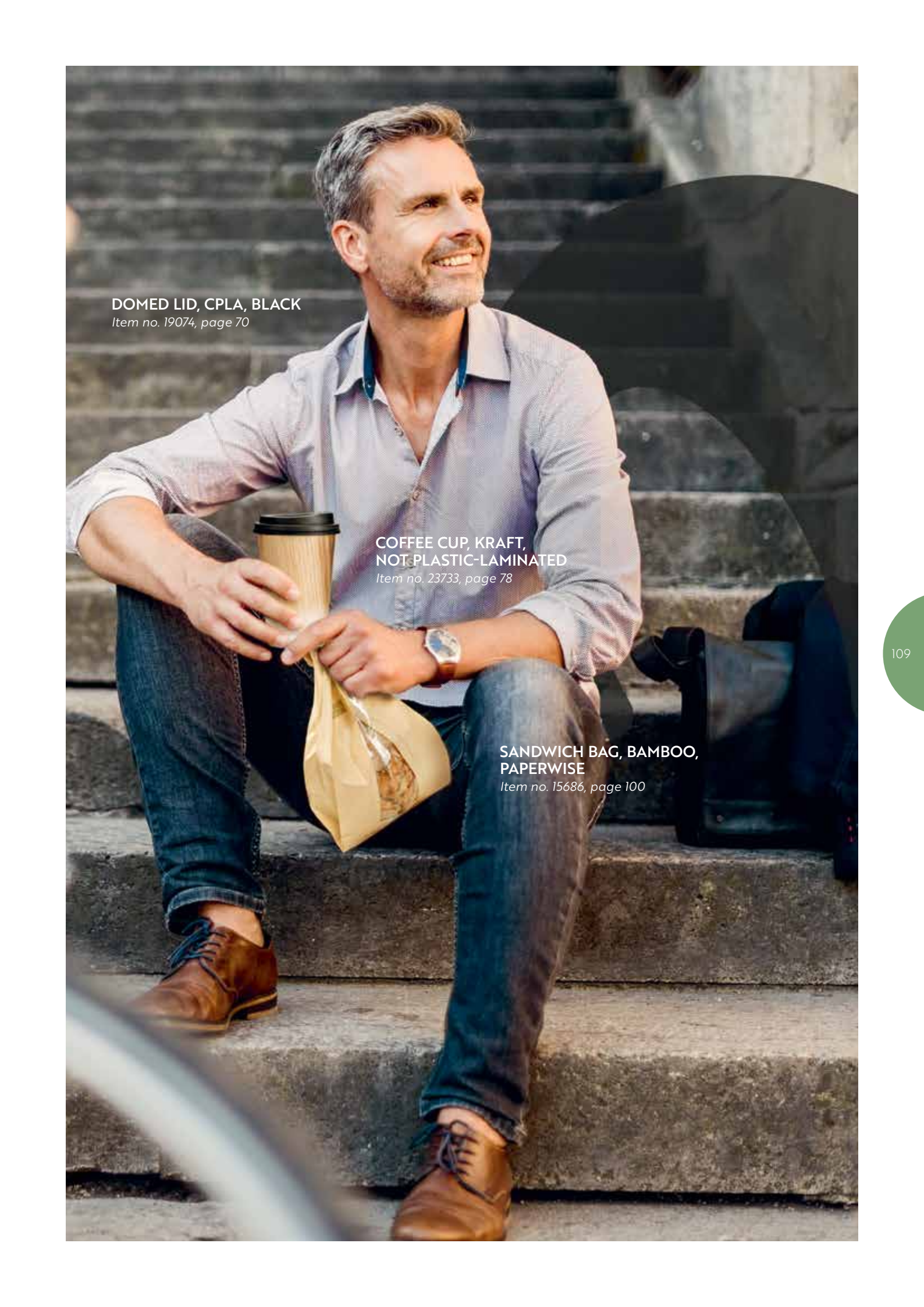
Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation

stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



The imprinted items are **marked with a symbol** in this catalogue.



A man with short grey hair and a beard is sitting on stone steps. He is wearing a light blue button-down shirt, dark blue jeans, and brown leather shoes. He is holding a brown paper coffee cup with a black lid in his right hand and a brown paper sandwich bag in his left hand. He is smiling and looking off to the side. The background shows more stone steps and a dark jacket on the ground.

**DOMED LID, CPLA, BLACK**  
*Item no. 19074, page 70*

**COFFEE CUP, KRAFT,  
NOT PLASTIC-LAMINATED**  
*Item no. 23733, page 78*

**SANDWICH BAG, BAMBOO,  
PAPERWISE**  
*Item no. 15686, page 100*

# OUR RESPONSIBILITY – YOUR SAFETY



At Pacovis, we embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee socio-ethical and ecological procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We often even anticipate the enactment of new legislation. The latest example being with respect to the use of PFAS (perfluorinated and polyfluorinated alkyl compounds), which are set to be strictly regulated or banned by the EU in a few years' time. PFAS are contained in many things that are part and parcel of our everyday lives, from anti-fogging agents

and rain jackets to dental floss. Up until now, we have also sometimes relied on the positive properties of PFAS. This is because PFAS additives represent an ideal solution for reducing food waste, as they make it possible to produce grease- and water-resistant take-away packaging. For a number of years, practically our entire nature range has been PFAS-free – with the exception of our products made from sugar cane fibres.

We have now also found a solution for these products, meaning we are leading the way ahead of future EU legislation. This initiative is further evidence of the great care we take to protect food quality as well as food safety properties. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified in line with recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC, ISO 14001, VLOG, Organic Farming Ordinance and several more.



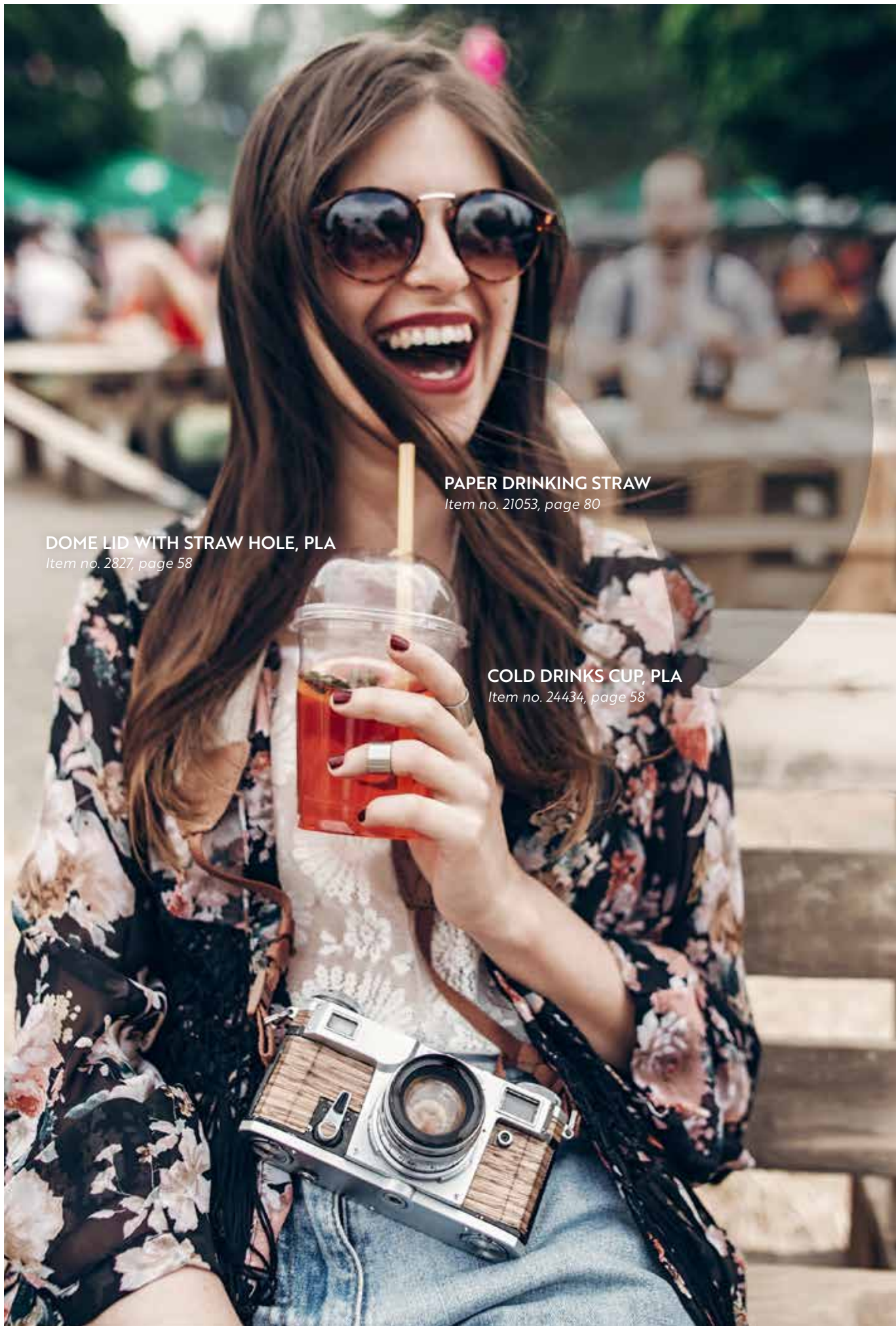


As an FSC®-certified company, forest protection is very important to us. We therefore welcome the upcoming, more effective EU regulation on the import and trade of timber. This European Deforestation Regulation (EUDR) will require us to do considerably more going forwards, as we will be required to provide comprehensive proof of the origin of the wood used in our products, among other things. However, these efforts are very much in keeping with our social and environmental commitment, which is particularly noticeable in the products of the naturess brand: socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and

the above certifications, the entire naturess product range is certified to DIN EN 13432, which guarantees residue-free industrial compostability.

We have been dealing with the topic of sustainability intensively for more than 20 years. We are constantly looking for realisable improvements and questioning existing regulations. As a symbol of our commitment to climate protection, we have therefore created Pacovis pro climate. An important part of this is our own fund for climate projects, which we top up every year. Further information in this regard can be found on pages 12 and 13.





**DOME LID WITH STRAW HOLE, PLA**  
*Item no. 2827, page 58*

**PAPER DRINKING STRAW**  
*Item no. 21053, page 80*

**COLD DRINKS CUP, PLA**  
*Item no. 24434, page 58*

# CERTIFICATIONS AND LABELS IN BRIEF

## OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

## DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

## DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

## SA 8000

SA 8000 is an international standard that seeks to improve working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

## SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

## ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This

includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

## FSC®

FSC® stands for «Forest Stewardship Council», an international certification system for more sustainable forestry. FSC®-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

## PEFC

PEFC stands for «Programme for the Endorsement of Forest Certification Schemes», a certificate that has been created by forest owners and the timber industry. In order to protect our environment and demonstrably adhere to laws such as the EUTR, EUDR and HHV, Pacovis only sells products that come from sustainably managed forests that are either FSC®- or PEFC-certified. Wherever possible, we source FSC®-certified products, as these are subject to more stringent controls.

## FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

## CLIMATE NEUTRALITY

Reducing the pollutant emissions generated by our nature products is our number one goal when it comes to climate protection. We offset the remaining emissions through climate projects that fulfil the criteria of the Paris Agreement. You can find out more about Pacovis pro climate's commitment on page 12 of this catalogue.

# DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

## Advice and product availability in all of Europe.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturessse brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local warehouses. That way you benefit from short de-

livery times and competent regional support. The distribution network is organised from our headquarters in Switzerland and our three subsidiaries in Germany, Austria and the Czech Republic. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

## DISTRIBUTION PARTNERS

### Belgium

Biopack  
T +32 59 50 90 59  
biopack.be

### Finland

T-bone Company Oy  
+358 40 041 0794  
naturessse.fi

### Norway

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## PACOVIS GROUP

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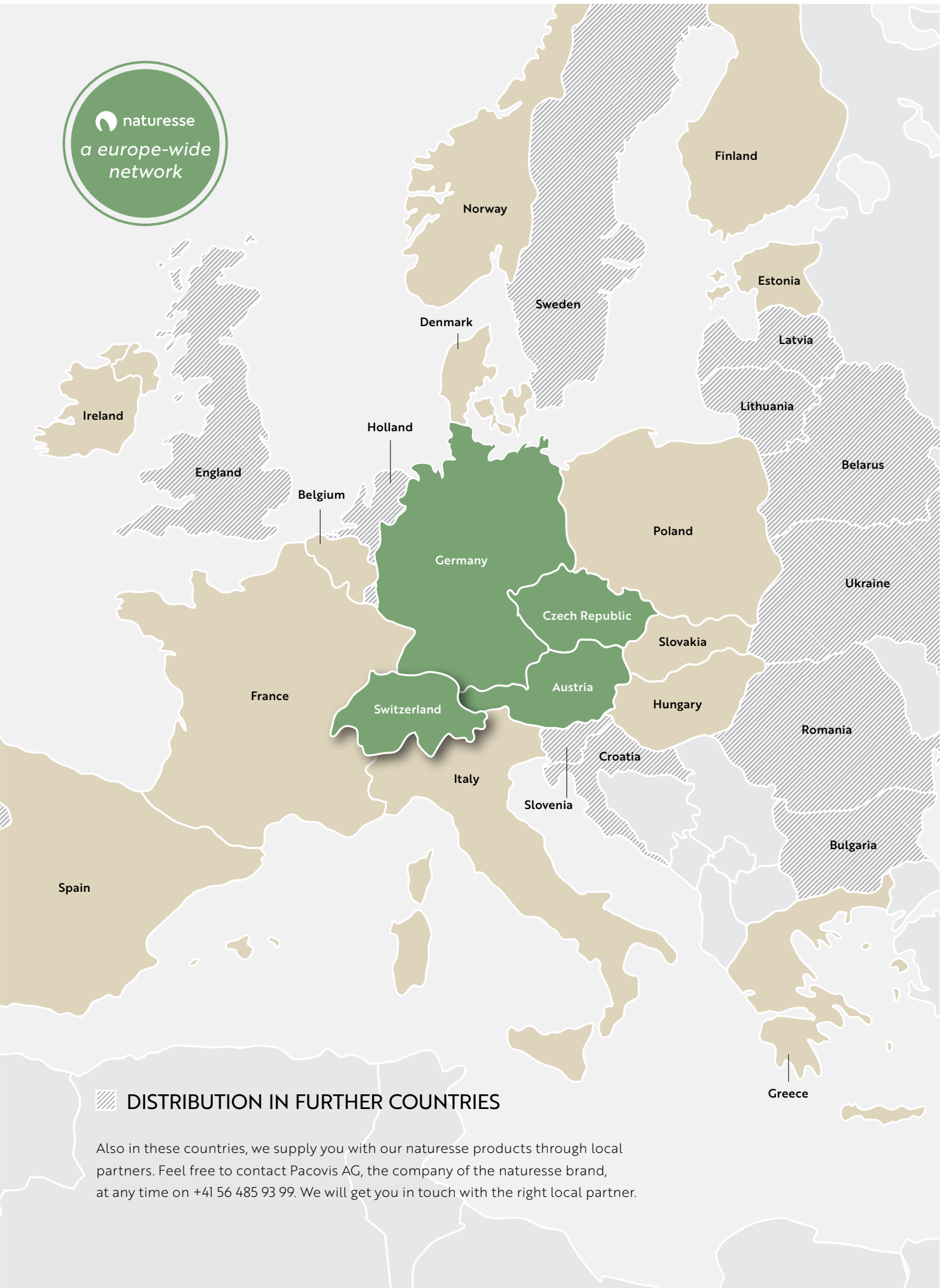
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 DISTRIBUTION IN FURTHER COUNTRIES

Also in these countries, we supply you with our naturesse products through local partners. Feel free to contact Pacovis AG, the company of the naturesse brand, at any time on +41 56 485 93 99. We will get you in touch with the right local partner.



**CHOPSTICKS, BAMBOO**  
*Item no. 1756, page 99*

**BOAT, KRAFT,  
WITH PLA-COATING**  
*Item no. 16530, page 92*



# A PROMISE THAT MAKES EVERYONE HAPPY



**Pacovis is an owner-managed family business and provider of technological knowledge services and products for the food and catering industries.**

«Happy to serve» is the essence of what we do, a principle we have upheld since our founding in 1935, and we address it conceptually and visually in all our interactions with you: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. After all, **«to serve» is our philosophy and making you «happy» is our goal.**

Serving is part of your job. And ours too. **Making our customers happy** is our top priority. This has been our guiding principle for 90 years, and everything else flows out of that. We are a traditional Swiss company with around 650 employees and the very special passion to serve up the very best for you, always with a smile.

Our group of companies has grown many times over since its founding – and now has branches in Germany, Austria and Switzerland as well as subsidiaries in the Czech Republic, Romania and Turkey in addition to sales partners throughout Europe.

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

We tackle your challenges with joy and passion and make your day-to-day work easier so that you can focus on your core business. **Pacovis supports you with products and expertise in the following areas:**

So that you are **Happy**

**FOOD PACKAGING, CATERING**



**CONSUMABLES**



**HYGIENE, CLEANING AND OCCUPATIONAL SAFETY**



**RAW MATERIALS**



**TECHNOLOGY**



**CONVENIENCE**



# suplesse

suplesse articles preserve natural resources thanks to the targeted use of raw materials. The proportion of plastic they contain is largely reduced and the products are primarily made from renewable raw materials or recycled materials. We respect the environment and promote a circular economy. With suplesse, you get the best functionality with a high level of sustainability.

**suplesse stands for**

- ✓ ecological and sustainable
- ✓ resource-optimised
- ✓ guaranteed food-safe
- ✓ dependable quality, tested to EU standards

**PACOVIS IS MORE**  
*than naturessse:*



# Happy to Serve.

#1

## **Consistent dependability**

Sound family business, since 1935

#2

## **Complete service package**

#3

## **High security of supply**

#4

## **Personalised customer advice**

#5

## **Tailored solutions**

#6

## **Utmost flexibility**

#7

## **Needs-based quantities**

#8

## **100 % quality**

#9

*We do  
what we say.*

# NATURESSE.COM


ON THE SAME PAGE AS NATURE

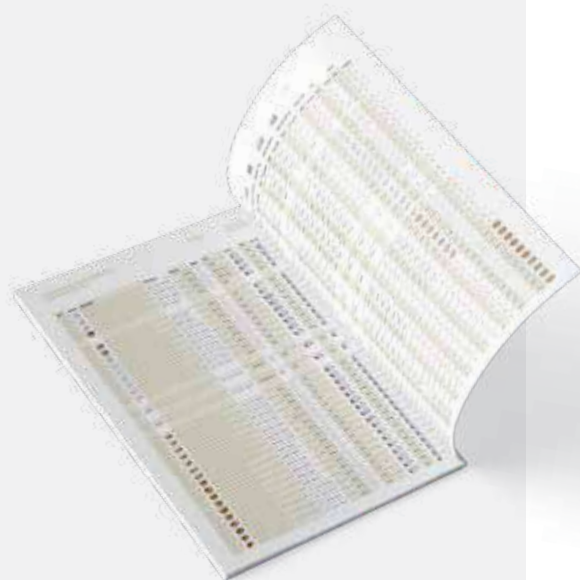


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